

# Quality Assurance

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- Quality assurance
- Quality assurance techniques
- Verifying the specification
- Design reviews
- Measurement-driven quality assurance

- Can be judged by how well it satisfies its intended function

## Reasons for low quality

- shoddily manufactured
  - components improperly designed
  - architecture poorly conceived
  - product's requirements poorly understood
- 
- You can't test out enough bugs to deliver a high-quality product!

- Quality judged by how well product satisfies its intended function
  - may be measured in different ways for different kinds of products
  
- Quality assurance (QA) makes sure that all stages of the design process help to deliver a quality product

- Six known accidents: radiation overdoses leading to death and serious injury
- Radiation gun controlled by PDP-11 minicomputer

## Findings

- changes to parameters made by operator may show on screen but not be sensed by data entry task
- one accident caused by entering mode/energy, changing mode/energy, returning to command line in 8 seconds
- skilled operators typed faster, more likely to exercise bug

## Observations

- Performed limited safety analysis
  - guessed at error probabilities, etc.
- Did not use mechanical backups to check machine operation
  - logs
  - cross-checks of the states of the external sensors and actuators
- Used overly complex programs written in unreliable styles

- Metrics are important to the quality control process
  
- How to know whether we have achieved high levels of quality?
  - must be able to measure aspects of the system
    - e.g., execution speed, coverage of test patterns
  - must be able to measure aspects of the design process
    - e.g., rate at which bugs are found

- Developed by International Standards Organization
- Applies to a broad range of industries
- Concentrates on process
  - ability of the processes defined to evaluate “product quality” or “user satisfaction”
  - adherence of the processes to the quality manual
- Validation based on extensive documentation of organization’s process



- Process is crucial
  - haphazard development leads to haphazard products and low quality
- Documentation is important
  - helps internal quality monitoring groups to ensure that the required processes are being followed
  - helps outside groups understand the processes
- Communication is important
  - people in the organization should understand not only their specific tasks but also how their jobs affect overall quality

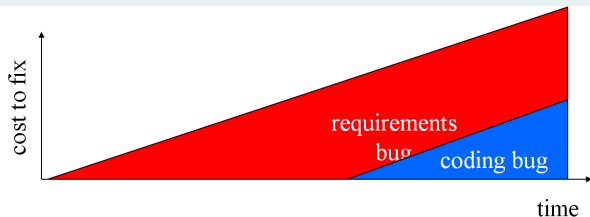
- Developed by Carnegie Mellon University's Software Engineering Institute
- Way of measuring the quality of the software development process
- Provides a model for judging an organization

- 1 Initial
  - poorly organized process
  - success depends on individuals
- 2 Repeatable
  - basic tracking mechanisms to understand cost, scheduling and how the system meets goals
- 3 Defined
  - processes documented and standardized
- 4 Managed
  - makes detailed measurements of process and product quality
- 5 Optimizing
  - measurements used for improvement

Very few organizations meet the highest level!

- Requirements and specification are generated very early in the design process
- Bugs introduced in these phases are extremely expensive to fix later on
- The longer a bug survives in the system, the more expensive it will be to fix it

## Early bugs are more expensive to fix



- The goal of validating the requirements and specification is to ensure that they are:
  - correct
  - unambiguous
  - complete
  - verifiable
  - consistent
  - modifiable
  - traceable

Verifying the requirements and specification is very important!

- Requirements validation may seem like a challenge
  - they come somewhat informal from the customer
  
- But many things can be done

## How to validate the requirements

- Prototypes
- Prototyping languages
- Pre-existing systems

- Very useful tool
- Can let you see, hear and touch
- Not fully functional
  - design work has not been done
- User interfaces are well suited to prototyping
  - allowing user testing
- Can help the end user critique numerous functional and nonfunctional requirements:
  - e.g., data displays, speed of operation, size, weight

- Certain programming languages are well suited to prototyping
  - e.g, matlab
  
- May be able to perform functional attributes
  
  
- Usually not good in doing nonfunctional attributes



- Helps the user articulate the needs
- Much easier to know if someone likes or not some design
- It may be possible to construct a prototype of the new system using the preexisting

- Could use the same techniques in the requirements validation
  - prototypes
  - prototyping languages
  - pre-existing systems
  
- Other tools
  - usage scenarios
  - formal techniques

- Work through usage scenarios
- Helps designers fill out details
- Ensures completeness
- Ensures correctness

## Formal Techniques

Design techniques that make use of mathematical proofs

- Proofs may be done either manually or automatically
- Proving that a particular condition can or can not occur according to the specification is important
- Automated proofs are particular useful
  - in certain types of complex systems

## Design review

A meeting in which team members discuss a design, reviewing how a component of the system works

- Critical component of any quality assurance process
- Simple, low-cost way of catching bugs early in the process
- Uses meetings to catch design flaws
- Proven by experiments to be effective
- Use other people in the project/company to help spot design problems

- Designers
  - central in this process
  - present design to rest of team, make changes
- Review leader
  - coordinates process
- Review scribe
  - takes notes of meetings
- Review audience
  - studies the component
  - looks for bugs
  - includes other members of the project for which this component is being designed

The design review begins before the meeting itself.

- Design team
  - prepares documents used to describe the design
  - distributes them
- Leader
  - recruits audience, coordinates meetings, distributes handouts, etc.
- Audience members
  - familiarize themselves with the documents before they go to the meeting

- Leader keeps meeting moving
- Scribe takes notes
- Designers present the design
  - use handouts
  - explain what is going on
  - go through details



Audience looks for any problems.

- Is the design consistent with the specification?
- Is the interface correct?
- How well is the component's internal architecture designed?
- Did they use good design/coding practices?
- Is the testing strategy adequate?

- Uses notes by scribe
- Designers make suggested changes
  - document changes
- Leader checks on results of changes
  - may distribute to audience for further review or additional reviews

- Design review is an inspection-based system
  - it cannot be fully automated
  - no formal criteria for finding all types of bugs
  
- Inspection process is important
  - there will always be creative ways to introduce bugs that require human analysis
  
- But we can automate the process of finding bugs
  - measuring bug rates
  - use those statistics

- Measurements help ground our beliefs:
  - Do our practices really work?
  - Do they work where we think they work?

## Types of measurements

- bugs found at different stages of design
- bugs as a function of time
- bugs in different types of components
- how bugs are found

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- Computers as Components: Principles of Embedded Computing System Design. Marilyn Wolf. Morgan Kaufman. Ch 9.6

- Smart Cards