

Human-orthotic Integrated Biomechanical Model for Comfort Analysis Evaluation

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Resumo

Nesta tese, foi desenvolvido um modelo de simulação e análise dinâmica, com o objectivo de estudar a distribuição de forças de contact desenvolvidas na interface corpo humano/dispositivo ortótico. O software utilizado para o desenvolvimento deste modelo foi o OpenSim, um software para modelação, simulação, controlo e análise do sistema músculo-esquelético, que utiliza o Simbody como interface de programação, e que é baseado baseado na dinâmica de corpos múltiplos.

Foram desenvolvidos dois modelos tridimensionais distintos: um modele de uma perna e pé articulados entre si e um modelo de uma ortótese pé-tornozelo articulada. Estes dois modelos tridimensionais foram definidos num só sistema multi-corpo, utilizando para tal os conceitos e formulação disponibilizados pelo Simbody. O modelo de contacto Elastic Foundation foi aplicado entre os dois protótipos, estabelecendo contacto entre eles. Foram prescritos alguns graus-de-liberdade do sistema, utilizando dados experimentais cinemáticos e cinéticos adquiridos em laboratório, de forma a garantir que o movimento resultante da simulação correspondesse a um ciclo de marcha normal, não-patológica.

Finalmente, o valor da resultante das forças de contacto foi obtido, analisado e discutido e algumas limitações do modelo de simulação desenvolvido são apresentadas assim como algumas sugestões e direcções futuras para o posterior desenvolvimento e continuação deste trabalho.

Palavras-Chave: Modelo de simulação, análise dinâmica, distribuição de pressões, OpenSim, Simbody, ortótese pé-tornozelo, Elastic Foundation, marcha não-patológica.

Abstract

In this thesis, a dynamic analysis simulation model for analysis of contact forces distribution in the human/orthosis interface is presented. The software used to develop this simulation model was OpenSim, software for modeling, simulating, controlling, and analyzing the neuromusculoskeletal system, which uses Simbody as the multibody dynamics engine to perform simulations.

Two distinct prototypes were developed: an articulated human leg and foot prototype and an articulated ankle-foot orthosis prototype. These two prototypes were defined as a multibody system, based on the multibody dynamic concepts and formulation of Simbody. The Elastic Foundation contact model was used to establish contact between both prototypes. Some degrees of freedom of the system were prescribed with kinematic and kinetic data, acquired in laboratory, ensuring that the resulting movement of the simulation corresponds to a non-pathological gait cycle.

Finally, the resultant contact forces between both sub-systems were analyzed and discussed, and some limitations of the simulation model were presented and future directions suggested, in order continuing the development of the presented work.

Keywords: Simulation model, dynamic analysis, pressure distribution, OpenSim, Simbody, anklefoot orthosis, Elastic Foundation, non-pathological gait.

Contents

Resumo	III
Abstract	V
List of Figures	XI
List of Tables	XV
List of Symbols	XVII
Glossary	XI
Chapter I	1
Introduction	1
1.1 Motivation	1
1.2 Literature Review	2
1.3 Objectives	4
1.4 Main Contributions	5
1.5 Structure and Organization	5
Chapter II	7
Human Gait	7
2.1 Coordinate Reference System for Gait Analyses	
2.2 Gait Cycle	9
2.3 Gait Phases	11
2.3.1 Weight Acceptance	11
2.3.2 Single Limb Support	12
2.3.3 Limb Advancement	13
2.4 Temporal Parameters	
2.5 Gait analysis	
2.5.1 Kinematics	15
2.5.2 Kinetics	15
2.5.3 Electromyography	16
Chapter III	17
Orthoses	17
3.1 Types of orthoses	17
3.1.1 Lower limb Orthoses	17
3.2 Ankle Foot Orthoses	21
3.2.1 Solid Ankle Foot Orthoses	21

3.2.2 Articulated Ankle Foot Orthoses	22
3.2.3 Leaf Spring Ankle Foot Orthosis	22
3.2.4 Ankle-Foot Orthoses Fabrication	23
3.3 Comfort and Tolerance Areas	24
Chapter IV	29
Simbody and Multibody Dynamics	29
4.1 SimTK, Simbody and OpenSim	29
4.2 Fundamental Concepts and Multibody Mechanics Formulation	30
4.2.1 Coordinate Frame	30
4.2.2 Topology and Body Representation	31
4.2.3 Euler Angles	32
4.2.4 Generalized Coordinates	34
4.2.5 Equations of Motion	34
4.2.5.1 Kinematic Analysis	34
4.2.5.2 Dynamic Analysis	36
4.2.6 Bodies Mobilizers vs. Bodies Joints	38
4.2.7 Simbody Constraints	40
4.2.8 Contact Models	41
4.2.8.1 Hunt Crossley Contact Model	42
4.2.8.2 Elastic Foundation Model	44
Chapter V	47
Simulation Model Definition	47
5.1 3D acquisition of human anatomy	47
5.2 Geometric Modeling of the Leg and AFO Meshes	47
5.3 Geometry Visualization Files	50
5.4 Mass Properties	51
5.5 Defining Mobilizers between the Bodies	53
5.6 Defining Contact Forces Between the Multibody System Bodies	54
5.7 Prescribed Motion	56
5.7.1 Experimental Kinematic Data Acquisition	56
5.7.2 Determining Joint Angles	57
5.7.3 Trajectories	59
5.7.4 Ground Reaction Forces	61
5.8 Running the Simulation	65

Chapter VI	. 67
Results	. 67
6.1 Computational Simulations	. 67
Chapter VII	. 79
Conclusions and Future Developments	. 79
7.1 Conclusions	. 79
7.2 Future Developments	. 81
References	. 83

List of Figures

Figure 2.1- Marks described the walking process in eight organized phases and discussed the relationship between prosthetic design and gait function (Marks 1907)
Figure 2. 4 - Step length is the interval between IC of each foot. Stride length continues until there is
a second contact by the same foot (Based on Perry J. 1992)
Figure 2. 5 - Divisions of the gait cycle (Based on Perry 1992)
Figure 2. 6 - Weight Acceptance period divided by two phases: Initial Contact and Loading Response (Perry 1992)
Figure 2. 7 Single Limb Support: Mid Stance, Terminal Stance and Pre Swing phases (Perry 1992).13 Figure 2. 8 - Limb Advancement Phases: Initial Swing, Mid Swing and Terminal Swing (Perry 1992)14
Figure 3.1 - Foot Orthosis types. Left: Custom made FO; Right: Off the Shelf FO. (Source: www.orthotics-online.co)
Figure 3.2 - Knee Orthosis. a) Athletic KO; b) Non-Articulated KO; c) OTS KO
Figure 3.3 - KAFO Types. a) Single/Double bar KAFO; b) Total contact KAFO; c) Weight Bearing KAFO.
Figure 3.4 - Hip Orthosis: a) Hip Abduction Orthosis; b) Hip Abduction Orthosis with KAFO extension; c) S.W.A.S.H Orthosis
Figure 3.5 - a) Example of a Hip Knee Ankle Foot Orthosis (HKAFO); b) Trunk Hip Knee Ankle Foot Orthosis (THKAFO)
Figure 3.6 - Ankle Foot Orthosis Types a) Solid Ankle Foot Orthosis; b) Articulated AFO; c) Leaf Spring AFO
Figure 3. 7 - Areas and structures to be avoided in the lower limb: 1) Head of the fibula, 2)Patella, 3) Knee condyles, 4) Tibial process, 5) Anckle malleolus, 6) Trochanter, 7) Achilles tendon, 8) Quadriceps tendon, 9) Ischi-tibial tendons, 10) Groin, 11) Popliteal cavity, 12) Hip movement area 13) Knee movement area, 14) Ankle movement area (Belda-Lois, Poveda et al., 2008)

Figure 4.4 - Rotations defining Euler Angles. The first rotation is about the X axis by an angle ψ
followed by a rotation about the Y' axis by an angle $ heta$. The last rotation is about the Z" axis and is
rotated by an angle σ . (Based on (FERREIRA, 2008))
Figure 4.5 - Adding a body B to a multibody tree already containing parent body P (Based on Sherman
2010)
Figure 4.6 - Constraint topology. This shows a single Constraint C with three constrained bodies $B_{\boldsymbol{k}}$
and the outmost common ancestor body A (based on (Sherman 2010)) 41
Figure 4.7 - Hunt and Crossley force Spheres, attached to different rigid bodies to simulate the
contact between the foot and the floor (Sherman, Seth et al., 2011)
Figure 4.8 - Contact geometry for the Hertz/Hunt and Crossley model, for the two spheres contact
example (Sherman 2010)
Figure 4.9 - Elastic Foundation mesh-based forces for representing foot-floor contact in OpenSim
(Sherman, Seth et al., 2011)
Figure 4.10 – Left and Middle: Two triangular mesh spheres (A and B), in contact. Right: Contact
between body A and body B with the Elastic Foundation Contact Model: Simbody determines each
triangles of A whose centroids are inside body B. S represents a point on body's B surface, closest to
a centroid c located on body's A polygon. A displacement x is determined as the distance from the
centroid to point S, for each polygon

Figure 5. 1 - Left: First step on the 3D scanning, marking the reference points for the points cloud creation; Middle: Reference points marked. Lower limb prepared to be scanned; Right: Points cloud generated after the 3D scanning. This technique often introduces some points that are not part of Figure 5. 2 - Creation of the lower limb geometry. Left: Points cloud obtained after the 3D scanning; Middle: Transformation of the points cloud into a mesh, in SolidWorks; Right: Final mesh created in Figure 5.3 - Creation of the Ankle-Foot Orthosis geometry based on the lower limb geometry. 48 Figure 5. 4 - a) Articulated Ankle-Foot Orthosis with straps included that allow to adjust the AFO to the patient's leg (source: www.orthopedicmotion.com); b) Strap geometries, created in SolidWorks, Figure 5.5 - Foot and Leg geometries obtained from cutting the lower limb prototype at the ankle level. The images were taken from OpenSim software and illustrate the foot and leg rotation about Figure 5. 6 - The individual origin location for the six bodies defined in the multibody system. By choice, the origin of all the bodies was placed at the same location, coincident with the ankle joint. 51 Figure 5.7 - Definition of the different contact forces existing in the model: Only the contact forces Figure 5. 9 - Reference frames in QTM and OpenSim are not coincident. In order to have the kinematic data consistent with the OpenSim reference frame it was necessary to make the

Figure 5. 12 - Representation of body B and its Inertial frame trajectory vector, r. To translate body B
from a point P_1 to a point P_2 OpenSim expects to be given the body's local frame trajectory vector, r' ,
instead of vector r , as it would be expected60
Figure 5. 13 - Representation of arrangement in space of the eight IR cameras (red) used to acquire
the motion and the three force plates used to acquire the ground reaction forces (GRF) during the
stride period (white) (Based on (Gonçalves 2010)61
Figure 5. 14 - Conversion from action-oriented coordinate system (left) to reaction-oriented
coordinate system (right)
Figure 5. 15 - Conversion from reaction-oriented coordinate system (left) to OpenSim coordinate
system (right)
Figure 5. 16 – Ground Reaction Forces in the antero-posterior axis
Figure 5. 17 – Ground Reaction Forces in the vertical y axis
Figure 5. 18 – Ground Reaction Forces in the medial-lateral z axis.
Figure 5. 19 - COP values in the antero-posterior axis (left) and medial-lateral axis (right). Please note
that the vertical component of the COP is zero, at any instant

Figure 6. 1 - Simulations kinematics obtained for the two distinct situations. Top: lower limb DOF prescribed with experimental kinematic data and GRF applied to the plantar module of the orthosis. Bottom: leg DOF prescribed and ankle joint left free for rotational movement. Orthosis joint prescribed with the same kinematic as for ankle joint in the first situation. GRF also applied to the Figure 6. 2 - Ground reaction forces represented as a single vector that combines, simultaneously, Figure 6. 4 – Contact forces between the leg and the lateral module of the orthosis (normalized by body mass). Top: results for the passive orthosis simulation; Bottom: results for the active orthosis simulation......71 Figure 6.5 - Contact forces between the leg and the lateral module of the orthosis (normalized by body mass). Left: results for the passive orthosis simulation with no kinetics prescribed; Right: results for the active orthosis simulation with no kinetics prescribed......72 Figure 6. 6 - Contact forces between the foot and the plantar module of the orthosis (normalized by body mass). Top: results for the passive orthosis simulation; Bottom: results for the active orthosis simulation......73 Figure 6.7 - Contact forces between the foot and the plantar module of the orthosis (normalized by body mass). Left: results for the passive orthosis simulation with no kinetics prescribed; Right: results for the active orthosis simulation with no kinetics prescribed.74 Figure 6.8 - Contact forces between the leg and the strap (normalized by body mass). Top: results for Figure 6.9 - Contact forces between the foot and the strap (normalized by body mass). Top: results for the passive orthosis simulation; Bottom: results for the active orthosis simulation......77

List of Tables

Table 2.1 - Sub-phases of the gait cycle as defined by major classification systems	8	
Table 4.1 - Mobilizer types available in Simbody	. 38	
Table 5. 2 - Bodies and mobilizers used to connect these to their parent bodies	. 53	
Table 5. 1 - Anthropometric Data (Winter, 1991).	. 53	
Table 6. 1 - Point of pressure sensibility in the lower limb prototype	70	
Table 6. 2 – Comparison of the contact forces maximum values with the MFT values established	. 78	

List of Symbols

P - Pressure

F - Force

A - Area

- θa Ankle angle
- θft Foot angle
- θh Hip angle

θk – Knee angle

θlg – Leg angle

θth – Thigh angle

q – Vector of generalized coordinates

- \dot{q} Vector of generalized velocities
- \ddot{q} Vector of generalized accelerations
- Φ Kinematic constraints expressions
- Φ_a Jacobean matrix of in order to q
- v Right-hand-side of the velocity equation
- γ Right-hand-side of the acceleration equation
- P^{*} Virtual power produced by the external forces
- f Vector of all forces that produce virtual power (external and inertial forces)
- g Vector of generalized force
- g^{*} Vector of the generalized forces that contains the internal constraint forces
- λ Vector of Lagrange multipliers
- M Global mass matrix
- $f_{contact-}$ Contact force

 $f_{stiffness}$ – Stiffness component of the contact force

 $f_{dissipation}$. Dissipation component of the contact force

 $f_{friction}$ - Friction component of the contact force

- *R* -Relative radius of curvature
- E* Composite elastic modulus
- σ Eccentricity factor
- K Material stiffness of the Elastic Foundation model
- c^* Effective dissipation coefficient
- e Coefficient of restitution

Glossary

- AFOs Ankle Foot Orthoses
- PPT Pain Pressure Thresholds
- SRS Spatial Reference System
- CRS Coordinate Reference System
- IC Initial Contact
- GC Gait Cycle
- **DLT** Direct Linear Transform
- 3D Three-Dimensional
- 2D Two-Dimensional
- GRF Ground Reaction Forces
- EMG Electromyography
- FO Foot Orthosis
- AFO Ankle Foot Orthoses
- KO Knee Orthosis
- KAFO Knee Ankle Foot Orthosis
- HO Hip Orthosis
- HKAFO Hip Knee Ankle Foot Orthoses
- THKAFO Trunk Hip Knee Ankle Foot Orthoses
- OTS Off the Shelf
- SST Spatial Summation Theory
- CAD Computer Aided-Design
- MPT Maximum Pressure Tolerance
- MFT Maximum Force Tolerance
- PPT Pain Pressure Threshold
- **API Application Programming Interface**
- **ODE** Ordinary Differential Equations
- **DAES Differential Algebraic Equations**

Chapter I

Introduction

1.1 Motivation

Ankle foot orthoses (AFOs) are orthotic devices often prescribed to support, re-align or redistribute pressure across a musculoskeletal system. The use of these devices can lead to a reduction in symptoms, improvement in function, and may result in an increase of the patient's quality of life and walking performance (Braddom and Buschbacher, 2000).

AFOs and orthotic devices in general, have undergone a huge evolution over the past 50 years with regard to materials used in its manufacturing. From stainless steel (Felts, 2005) to thermoplastic materials (Meyer Jr, 1974), changes had lead to an advancement and improvement on AFOs characteristics. Therefore, these advances reflected in increased performance, efficiency and comfort for patients.

The techniques used in AFOs manufacturing have also been subject of intense study, since current techniques are time-consuming and do not rely on systematic engineering. Instead, techniques used nowadays require experienced craft-persons that make their decisions based on experience and trialand-error methods (Silva P., 2008; Pallari, Dalgarno et al., 2010). The development of different methods for manufacturing orthotic devices, customized for specific patients, could lead to AFOs topology optimization and enhancing of patients performance while using these devices.

Although much has been done in research of new materials and manufacturing techniques, almost no research has been done regarding the pressure distribution in the patient/orthosis interface.

Motion control and comfort are the primary objectives in orthotics and one of the principal parameters to evaluate comfort is the pressure distribution in the human body/orthosis surface. However, the ideal pressure distribution between the human body and any given surface area is not well defined (Goonetilleke, 1998).

Comfort is an important variable and could have many definitions. For example, it could be the lack of discomfort or a feeling of well-being (Zhang, Helander et al., 1996), which are two different types of comfort measure. It is, in fact, much easier to define discomfort. Discomfort or pain originates when special nerve endings, called nociceptors, detect an unpleasant stimulus and some believe that pain signals must reach a threshold before they are relayed (Goonetilleke, 1998).

Most studies on the issue of comfort are made in the field of Foot Orthoses or Shoe Inserts, especially regarding their prescription and benefits in sport activities (Nigg, NURSE et al., 1999; Mündermann, Stefanyshyn et al., 2001; Mündermann, Nigg et al., 2002; Mündermann, Nigg et al., 2003; Davis, Zifchock et al., 2008). Nothing has been done to date in order to study the distribution of pressures in AFOs and consequently, the interface forces developed in the patient/orthotic device interface. Furthermore, no study has compared these pressures/forces with levels of pain pressure thresholds (PPT)/maximum force tolerance (MFT), that may be on the basis of the discomfort felt by people who use these orthotic devices. The information and results of such studies can lead to a "revolution" in AFOs topology, and can be applied clinically in old and new AFOs projects/prototypes, improving and analyzing their efficiency.

1.2 Literature Review

The concept of assistive technology, namely orthotic devices, exists for many centuries. Historically, orthotic devices have been used for the treatment of musculoskeletal injuries or dysfunctions and have provided support, protection, immobilization and correction.

In the 1950s new materials and fabrication techniques started to be used, which changed and improved orthotic devices. At that time, stainless steel was the most used material by orthotists because of its strength, adaptability and durability (Poitout, 2004; Felts, 2005).

The aluminum spring brace was introduced in the late 60s (Magora, Robin et al., 1968; Robin and Magora, 1969). Although with less strength, aluminum was easier to work and cosmetically more attractive then stainless steel.

Due to the demand of orthotic devices with a more attractive appearance, in the 1970s new techniques like plastic coating were developed, allowing the improvement of the orthoses appearance by applying a tinted rubber-based plastic film (Meyer Jr, 1974). Also in this decade, the use of thermoplastic materials was adopted in the rehabilitation field (Doxey, 1985). Polypropylene and polyethylene were the most popular ones due to their high fatigue resistance, strength, light weight and good molding characteristics.

In the early 1980s new varieties of thermoplastic ankle foot orthoses (AFOs) were designed and prescribed and gait patterns were studied with these new orthotic devices (Meyer Jr, 1974). Leone predicted the force on AFOs using a simple structural model analysis (Leone, 1987) and the stress distribution in a polypropylene ankle foot orthosis (AFO) was determined with a two-dimensional (2D) finite-element model (Reddy NP, 1985).

In the 1990s decade, three-dimensional (3D) finite-element models were developed in order to study the stress distribution in polypropylene AFOs (T. Chu, 1990; T. Chu, 1995), determining failure mechanisms and localization of weak points. Researches were also carried out to study the effect of patient's body geometry on the design parameters (T. Chu, 1998; Chu, 2000), concluding that variations of stress had their individual characteristics, varying according to different motions, foot geometry, and types of AFOs. Chu et al. tried to develop a new design and manufacture technique for polypropylene AFOs, integrating computer-aided design and manufacturing software, in order to reduce manufacturing steps and costs (A. Candan, 2000).

In addition to studying design, many researchers started to investigate the effects of different types of AFOs on patients' walking patterns. Mueller et al. studied the effect of a Dynamic AFO (DAFO) on the foot-loading pattern in hemiplegic patients, concluding about the positive and immediate effect of these particular type of AFOs (Mueller, Cornwall et al., 1992). Dieli et al. also studied the effect of DAFOs on Hemiplegic adults finding good results in the application of these orthotic devices as an alternative treatment to conventional thermoplastic orthoses (Dieli, Ayyappa et al., 1997). Abel et al. studied gait assessment of fixed ankle-foot orthoses in children with Spastic Diplegia (Abel, Juhl et al., 1998), while Thomson et al. studied the effects of ankle-foot orthoses on the ankle and knee in persons with Myelomeningocele (Thomson, Ounpuu et al., 1999). The influence of AFOs on gait and energy expenditure in patients with Spina-Bifida and the long-term effects of ankle-foot orthosis on patients with unilateral Foot Drop were also explored (Duffy, Graham et al., 2000; Geboers, Drost et al., 2002).

Ahead, the effectiveness of custom foot orthoses in different types of foot pain were evaluated by Hawke (Hawke, Burns et al., 2008). This study revealed that the evidences on which to base clinical

decisions for prescription of custom foot orthoses were limited, concerning the treatment of foot pain.

A few years ago the feasibility of using new technique approaches, in the manufacture of customized orthoses and prosthetics, started to be investigated. The studies were performed both in orthotic and prosthetic fields since the manufacturing of both devices was, and still is, very similar. These new techniques explored the use of 3D human scanning, orthotic or prosthesis design with CAD and automated production.

Faustini developed compliant structures for prosthesis, based on these new techniques, and analyzed them using the finite element method. He found that contact pressures between the residual limb and the produced prosthesis could be significantly reduced with an integrated compliant surface (Faustini, 2004). Further, Faustini et al. investigate the feasibility of custom made AFOs and on how to adjust their stiffness, concluding that these new methods approach were well suited for AFO production (Faustini, Neptune et al., 2008).

Pallari et al. explored additive manufacturing techniques such as selective laser sintering (SLS), a technique that uses a high power laser to fuse small particles of plastic, metal and others (Langer, Wilkening et al., 2000), into a mass with the desired 3D shape. They stated that the clinical performance of foot orthoses (FOs) fabricated using SLS was comparable to those produced using traditional methods. They compared their results to the processes used nowadays, and in comparison with these artisan manufacturing methods, they enhanced the potential of this approach in the improvement of quality, consistency and patient care (Pallari, Dalgarno et al., 2010; Pallari, Dalgarno et al., 2010). Pallari et al. concluded that SLS process was ideally suited in this application, suggesting that future studies should focus on modifying the AFOs design, in order to optimize and improve patient performance, developing a manufacturing framework for fabricating customized AFOs to specific patients. Pallari et al. also investigate the effect of different materials and different design characteristics on functional parameters of AFOs. Topology optimization was used to find the optimal material distribution for the AFO. Examples of where improvements to current systems could be made, using tailored software solutions, were showed (Pallari, Dalgarno et al., 2010).

In general, comfort is an important and relevant feature of AFOs. Evaluations of these orthotic devices concerning comfort will reflect personal perceptions and differences due to biomechanical variables. Defining the relationship between comfort and biomechanical variables such as material modifications, surface area and different modes of locomotion is crucial in the optimization of AFOs topology. Most of the studies done so far concerning comfort are made relative to Footwear, and until date no study about comfort in AFOs was found.

Mündermann tried to determine the relationship between comfort and changes in lower limb kinematic, kinetic variables and muscle activity, in response to foot orthoses (Mündermann, Nigg et al., 2003). He claimed that footwear modifications including material and shape showed to affect these functional variables during locomotion. Based on his research, he stated that footwear modifications can be perceived by subjects and that these modifications affect their subjective comfort in locomotor tasks such as running and walking. He also stated that these effects may be different between walking and running. However, he concluded that no evidences had been provided as to whether comfort was in fact related to lower extremity kinematics, kinetics, and muscle activity during locomotion and suggested that the factors that are important for orthotic comfort are not well understood.

Finestone et al. studied the acceptance rates and comfort scores of soft custom, soft prefabricated, semi-rigid biomechanical, and semi-rigid prefabricated orthoses and their effect on

the incidence of stress fractures, ankle sprains, and foot problems (Finestone, Novack et al., 2004). They proved that soft-custom and soft-prefabricated orthoses had significantly higher comfort scores than the semi-rigid biomechanical and prefabricated orthoses.

Silva et al. developed a multibody model in 2D consisting of two sub-models: an AFO sub-model and a human sub-model attached by means of non-linear force elements. Contact was defined between both sub-systems using a non-linear continuous contact/impact force model that accounts for the stiffness and damping characteristics of the surfaces in contact. Their main goal was to optimize the force distribution at the lower limb/orthosis interface for comfort design. Preliminary results showed that interface forces and corresponding contact areas can be carried out and used in the design of orthotic devices (Silva P., 2008).

The latest literature indicates that the assumption of using different methods for manufacturing orthotic devices is feasible. Some studies tried to show how the shape of the orthotic devices can be altered to save weight, improve functional properties, be more suitable and patient customized. Orthoses can be highly customized, through the incorporation of gait and surface pressure measurement analysis into the design process. However, this is not done in current clinical practice. This is mostly because of time, cost and manufacturing constraints since the orthotic and prosthetic industry does not have a tradition of engineering and expert design.

Orthoses are widely prescribed both to treat existing pathological conditions and to prevent overuse injuries but little is known about the effect of their material composition and fabrication technique on patients' comfort. The inclusion of parameters such as comfort, in the orthotic devices design, and the development of engineering software to design and analyze orthoses, may improve orthotic product design creating completely new kinds of products. This will change the industry currently restricted by old and inefficient manufacturing methods.

1.3 Objectives

The main objective of this work is to calculate the contact forces distribution at the interface of an orthotic device prototype with a human leg and foot, both in contact, through a forward dynamic simulation. The simulation will be performed for a non-pathological gait cycle movement.

To reach that objective, it is necessary to model two 3D prototypes: a detailed 3D prototype of a hinged AFO, in this specific case; a detailed 3D prototype of a human leg and foot, articulated. After developing these two prototypes, a multibody system must be defined and its topological structure settled. In addition, it is also essential to define a contact model between the two prototypes, to obtain the interface forces.

Once defined the multibody system, in order to simulate the non-pathological gait cycle it is necessary to prescribe some degrees of freedom of the multibody system, and for that experimental kinematic and kinetic data will be used.

Finally, the interface forces resulting from contact between the two sub-systems is analyzed and the peaks of high interface forces are evaluated ,concerning the MFT and tolerance areas (Belda-Lois, Poveda et al., 2008), to discuss matters of comfort.

This work was developed under the scope of the FCT project DACHOR-Multibody Dynamics and Control of Active Hybrid Orthoses (MIT-Pt/BS-HHMS/0042/2008).

1.4 Main Contributions

This thesis aims to be a step in the study of interface forces distribution in the area of Ankle-Foot Orthoses. Also, this work is intended to relate these forces with MFT values, relate these with comfort issues and analyze possible changes that could be made concerning the topology of these orthotic devices. Therefore, this work is the first effort towards the advance of AFOs topology optimization.

To date, this is the first detailed tridimensional model of an articulated AFO and articulated human leg and foot system whose definition is based on the dynamic multibody formulation, completely customizable and capable of adapting to different geometries of human body or other orthoses.

The adaptability of this model turns it into a potential tool of analysis of actual, and yet to come, orthoses prototypes/projects. Also, this model can be adapted to study the orthoses efficiency not also in different non-pathological human gaits, but also in pathological gaits of different types, since the experimental data used to simulate movement was acquired in a biomechanical laboratory.

In addition, this is the first known dynamic analysis attempting to study this subject in this area or similar areas, like Foot Orthoses or Lower Limb Orthoses, since most of the studies are made using static analysis.

The work in this thesis is a step forward in biomechanical simulation, trying to merge several areas together in order to take full advantage of each individual area. Areas like Multibody Dynamics, 3D scanning, 3D modeling and meshing, Kinematic and kinetic acquisition and contact modeling are used in this work in order to create a simulation model that in the future might be developed and used as a powerful analysis tool.

1.5 Structure and Organization

Chapter I – The first chapter is an introduction to work in this thesis. A literature review and the main motivations and objectives of this work are presented, as well as the major contributions that arise after its development.

Chapter II – In this chapter, a review in the study of human gait is presented. Some terminology and concepts needed to describe gait analysis are referred and the gait phases of a gait cycle are explained in detail. A brief review on the concepts behind kinematic, kinetic and electromyography analysis is made.

Chapter III – The third chapter presents a brief review to the lower limb orthoses with special attention to the AFOs, since they represent the type of orthosis used in this thesis. The current and different techniques of manufacture of these devices are described and listed the most used materials. Finally, the Spatial Summation Theory is presented and described, which relates the pressure values with the contact area and possible comfort / discomfort sensations. The pressure tolerance areas for the lower limb are also described.

Chapter IV – Simbody, OpenSim's multibody dynamics engine to perform simulations, is presented. A brief introduction and overview is made, followed by a detailed description on the mechanical concepts and multibody dynamics formulation used by this software. The equations of motion for kinematic and dynamic analyses are described. Finally, the contact models available by this biomechanical simulation tool are briefly described.

Chapter V –In this chapter, the methodologies used to create the 3D multibody system and simulation model are presented. The process of acquisition of human morphology for the construction of the lower limb prototype and posterior development of the articulated AFO prototype is explained in detail. The 3D modeling and meshing techniques are presented as well as the multibody system definition and topology structure adopted. The contact model implementation is explained and the contact forces parameters are defined. Finally, the methods and equipment used in the acquisition of kinematic and kinetic experimental data are presented as well as the calculations necessary to perform, in order to prescribe the non-pathological movement to the system.

Chapter VI – The results of prescribing kinematic and kinetic data to the simulation model are showed. The analysis and discussion of the results is made concerning several simulations performed for two distinct situations: Passive ankle foot orthosis and Active ankle foot orthosis.

Chapter VII – Most relevant conclusions of the work are discussed and presented and some considerations for future developments and related works are also mentioned and described. Future applications for the simulation model developed in this work are suggested.

Chapter II

Human Gait

Normal human gait can be defined as a method of locomotion involving the use of the two legs, alternately to provide both support and locomotion (Whittle, 2001). In the last decades, gait science has been suffered an enormous development, producing a series of terms and concepts related to observational gait analysis (Ayyappa, 1997).

In 1907, A.A. Marks, an American prosthetic, offered a precise qualitative description of normal human locomotion when he illustrated and analyzed the walking process in eight organized phases and discussed the implications of prosthetic design on the function of amputee gait (see Figure 2.1) (Marks, 1907).

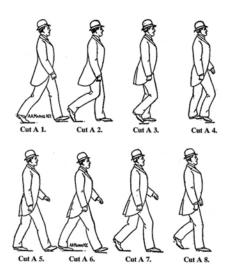


Figure 2.1- Marks described the walking process in eight organized phases and discussed the relationship between prosthetic design and gait function (Marks 1907).

Over the years, a series of contributions have increased the understanding of gait science and terminology. Among others, Saunders et al. studied the major determinants in normal and pathological gait (Saunders, Inman et al., 1953); Sutherland et al., studied gait disorders and gait kinematics and kinetics (Sutherland, Schottstaedt et al., 1969; Sutherland, Olshen et al., 1980; Sutherland, 1984; Sutherland, Kaufman et al., 1994); The work of Jacquelin Perry resulted in descriptive terms for the phases and functional tasks of gait (Hospital, 1977; Perry, 1992).

There have been various classifications explaining the phases, sub-phases and events occurring during a complete gait cycle. The most commonly used classification systems were those developed by Olney, Perry, Whittle, Sutherland and Vaughan (Perry, 1992; Sutherland, Kaufman et al., 1994; Vaughan CL, 1999; Whittle, 2001; Olney, 2005).

Although there are several distinct classifications, all the classifications agree on the division of gait cycle into two phases: stance and swing phases. The phases are further categorized to subphases, which are periods in the gait cycle spanning two points in the gait cycle, and events: specific points in the gait cycle which are considered to be relevant. The sub-phases described by various authors are compared in Table 2.1. It can be seen from Table 1 that Whittle has adopted Perry classification of sub-phases. Also Vaughan suggested that the gait of some pathological individuals cannot be described using his terminology (Vaughan CL, 1999).

Perry (1992)	Sutherland (1994)	Vaughan (1999)	Whittle (2001)	Olney (2005)	
Initial contact		Initial contact	Initial contact		
Loading response	Initial Double Support	Foot Flat	Loading response	Heel Strike	
MidStance	Single Limb Support	MidStance	MidStance	MidStance	
Terminal Stance	Second Double Support	Heel Off	Terminal Stance	Duch Off	
Pre-Swing	Second Double Support	Toe Off	Pre-Swing	Push Off	
Initial Swing	Initial Swing	Acceleration	Initial Swing	Acceleration	
Mid-Swing	Mid-Swing	Mid-Swing	Mid-Swing	Mid-Swing	
Terminal Swing	Terminal Swing	Deceleration	Terminal Swing	Deceleration	

Table 2.1 - Sub-phases of the gait cycle as defined by major classification systems

Although these classifications could be perfectly applied to describe the gait of non-pathological subjects, the nomenclature presented by Perry proved to be the most generally applicable to describe any type of gait (Vaughan CL, 1999).

2.1 Coordinate Reference System for Gait Analyses

A spatial reference system (SRS) or coordinate reference system (CRS) is a coordinate-based local or global system used to locate geographical entities. The spatial reference system usually changes from author to author, but all follow the right hand rule to define the three orthogonal vectors (Winter, 1991). Vaughan uses X to define the direction of progression, Y lateral direction and Z to vertical direction and Winter uses the X axis to define the direction of progression, Y vertical direction and Z lateral direction (Winter, 1991; Vaughan CL, 1999). In this thesis the reference system used is the same as Winter (see Figure 2.2).

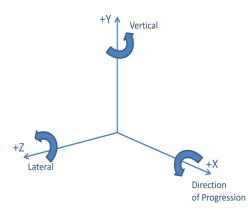


Figure 2.2- Spatial reference system adopted. (Based on Winter, 1991)

2.2 Gait Cycle

Walking uses a repetitious sequence of limb motion to move the body forward while simultaneously maintaining stance stability. Because each sequence involves a series of interactions between two multi-segmented lower limbs and the total body mass, identification of the numerous events that occur necessitates viewing gait from several different aspects (Perry, 1992).

According to Perry, the gait cycle can be approached from three different ways. The simplest way is to divide the gait cycle in phases according to the variations in reciprocal floor contact of the two feet, the second way divides the gait cycle by the time and distance qualities of the stride and the third way (the most common) is to identify the most significant events within the gait cycle, designating these intervals as the functional phases of gait.

The gait cycle is the period of time between any two identical events in the walking cycle. One gait cycle of a limb normally extends from the point when the heel of the reference limb touches the ground, to the same happening again (Olney, 2005). Generally, in gait studies, the gait descriptions considers only a single cycle, assuming that all the cycles are equal. However, this fact is not strictly true, but it is a reasonable approximation (Vaughan CL, 1999). Hence, any event could be selected as the onset of the gait cycle. Normal persons initiate floor contact with their heel (i.e., heel strike) although, not all patients have this capability. Perry named this event with the generic term *Initial Contact* (IC), and this term will be used as the offset of the gait cycle.

According to all classifications reviewed each gait cycle is divided into two periods, stance and swing (see Figure 2.3). The stance phase forms 60% of the gait cycle and occurs when the reference limb is contact with the ground, beginning with initial contact. Swing phase occurs when the reference limb is not in contact with the ground (swinging), which forms the remaining 40% of the gait cycle, and applies to the time the foot is in the air.

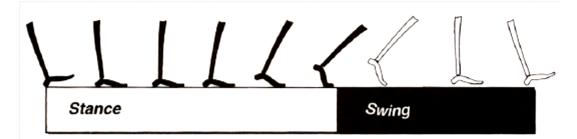


Figure 2. 3 - Divisions of the gait cycle. On the left it is represented the stance period. On the right it is represented the swing period. In the sequence it is possible to see the onset of stance with IC, end of stance/beginning of swing by roll off of the toes, and end of swing by floor contact again (Perry 1992).

Stance period can be divided in three intervals depending on the contact of the feet with the floor. The first interval is the Initial Double Stance that begins the gait cycle, when both feet are on the floor (after IC). After that, the Single limb Support begins when the opposite foot is lifted for swing. The stance period ends with the Terminal Double Stance, when the other foot contacts the floor and goes until the reference foot is lifted for swing.

A gait cycle can also be identified by the term stride which is the equivalent of a gait cycle (see Figure 2.4). The duration of a stride is the interval between two sequential initial floor contacts by the same limb. The interval between IC of each foot is a step (i.e., left and then right).

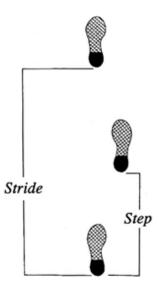


Figure 2. 4 - Step length is the interval between IC of each foot. Stride length continues until there is a second contact by the same foot (Based on Perry J. 1992).

Despite this approaches, classify a gait by phases allows to a better interpretation of the different motions that occur during a gait cycle. According to Perry, there are three basic tasks that should be accomplished by the limb: Weight Acceptance, Single Limb Support and Limb Advancement. Within these tasks, eight distinct phases were defined: Initial Contact, Loading Response, Mid-Stance, Terminal Stance, Pre-Swing, Initial Swing, Mid-Swing and Terminal Swing.

Weight Acceptance begins the stance period and uses the first two gait phases: Initial Contact and Loading Response. Then Single Limb Support continues stance with Mid-Stance and Terminal-Stance phases. Finally, Limb Advancement begins in the final phase of stance with the Pre-Swing phase and continues through the three phases of swing: Initial Swing, Mid-Swing and Terminal Swing.

.3 Gait Phases

As mentioned above, there are three main tasks that should be accomplished by the limb and within those tasks Perry divided the gait cycle in eight phases. Figure 2.5 illustrates this division, for a better understanding.

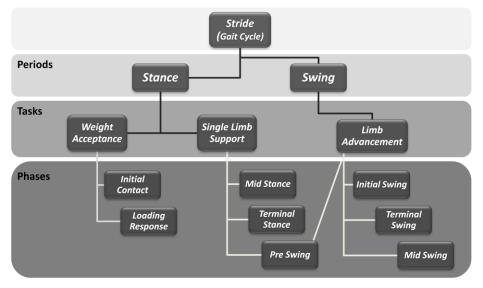


Figure 2.5 - Divisions of the gait cycle (Based on Perry 1992).

2.3.1 Weight Acceptance

The Weight Acceptance is the most demanding task, requiring the abrupt transfer of body weight into the limb that has just finished swinging forward. It begins with the shock absorption then, the limb stability and the preservation of progression. These three functional patterns are divided in two phases: Initial Contact and Loading Response (see Figure 2.6).

Initial Contact (Phase 1)

This phase occurs in the moment the foot touches the floor, representing 2% of the gait cycle (GC). During the IC the floor contact is made with the heel, the hip is flexed at approximately 30° , the knee totally extended and the ankle is dorsiflexed to neutral.

Loading Response (Phase 2)

Loading Response represents about 10% of the GC and begins with the initial floor contact by the foot, continuing until the other foot is lifted for swing. This phase is characterized by the absorption of the shock from the impact of foot with ground and by the weight acceptance. At this stage, the body weight is transferred onto the forward limb (reference limb) and, using the heel as a rocker, the knee is flexed for shock absorption. The opposite limb is in its Pre-Swing phase.

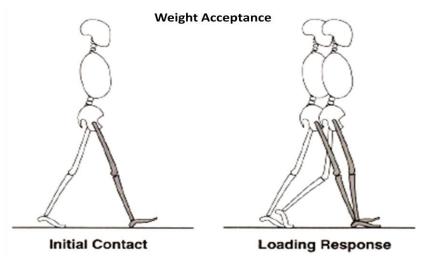


Figure 2. 6 - Weight Acceptance period divided by two phases: Initial Contact and Loading Response (Perry 1992).

2.3.2 Single Limb Support

This period begins when the other foot is lifted for swing, continuing until that same foot contacts the floor, being the reference limb totally responsible for supporting the body weight in sagittal and coronal planes. There are two phases involved in this period: Mid Stance and Terminal Stance.

Mid Stance (Phase 3)

Mid Stance represents the first half of the Single Limb Support period when the limb advances over the stationary foot by ankle dorsiflexion while the knee and hip extend (see Figure 2.7). The opposite limb is advancing in its Mid-Swing phase with the restrained ankle dorsiflexion, knee extension and hip stabilization in coronal plane. This phase corresponds to the interval [10%, 30%] of the GC.

Terminal Stance (Phase 4)

The second half of the Single Limb Support is the Terminal Stance (see Figure 2.7), representing 30%-50% of the GC. In this phase, the heel rises, the knee increases its extension and then just begins to flex slightly and continues until the other foot strikes the ground.

Pre Swing (Phase 5)

Pre-Swing is the final phase of Stance and the initial phase of Swing, beginning with IC of the opposite limb and ending with ipsilateral toe-off (see Figure 2.7). It represents 50%-60% of the gait cycle. In this phase the body weight transfer unloads the reference limb while this prepares for the Swing period. The reference limb responds with increased ankle plantar flexion, greater knee flexion and loss of hip extension. The opposite limb is in Loading Response.

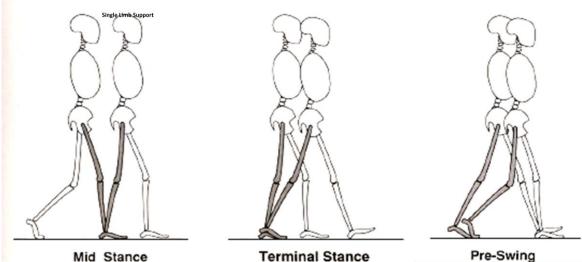


Figure 2. 7 - - Single Limb Support: Mid Stance, Terminal Stance and Pre Swing phases (Perry 1992).

2.3.3 Limb Advancement

Initial Swing (Phase 6)

The Initial Swing phase begins when the foot is lifted from the floor and ends when the swinging foot is opposite the stance foot (see Figure 2.8). This phase is characterized by an increased knee flexion (about 60°), preventing the dragging of the foot in the ground and also by the hip flexion, in order to advance the limb. The other limb is in early Mid-Stance. This phase occurs approximately at 60%-73% of the GC.

Medial Swing (Phase 7)

During the Medial-Swing phase the swinging limb is opposite the stance limb (see Figure 2.8) and it will go until the swinging limb is forward and the hip and knee flexion postures are equal. This phase occurs in the 73%-87% of the GC interval and it is marked by a knee flexion decrease (until 30°).

Terminal Swing (Phase 8)

In the Terminal Swing phase (87%-100% of the GC) the reference limb advancement is completed by the knee extension. The hip maintains its earlier flexion and the ankle remains dorsiflexed to neutral. The phase ends when the foot contacts the floor (Figure 2.8), preparing the Stance phase again, while the opposite limb is in Terminal Stance.

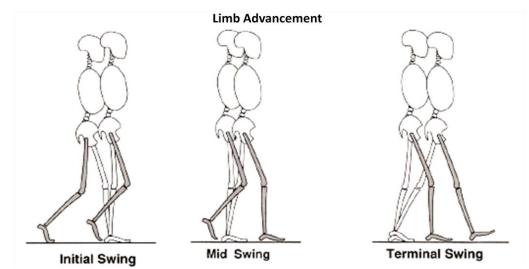


Figure 2. 8 - Limb Advancement Phases: Initial Swing, Mid Swing and Terminal Swing (Perry 1992).

2.4 Temporal Parameters

Gait parameters related to time are referred to as temporal parameters. Stride length, cadence and velocity are three important interrelated temporal parameters. Commonly misused, the terms step length and stride length are not synonymous. Like explained above, the duration of a stride is the interval between two sequential initial floor contacts by the same limb and a step is defined by the interval between IC of each foot (see Figure 2.4).

Cadence refers to the number of steps taken per unit of time and is the rate at which a person walks expressed in steps per minute. Natural or free cadence describes a self-selected walking rhythm (Ayyappa, 1997).

Velocity combines stride length and cadence and is the resultant rate of forward progression along the direction of progression, measured over one or more strides, and is expressed in meters per second (Ayyappa, 1997).

2.5 Gait analysis

There are a wide variety of different types of human walking gait, for example that on an average human being, which is generally described as normal gait, and that of a physically impaired human being, which is generally referred to as abnormal gait. Physically impaired human beings include persons that suffer from cerebral palsy, and people who had suffer strokes, head injuries or spinal injuries (O'Malley and de Paor, 1993), just to mention some of the most usual gait pathologies.

Gait analysis is the study of walking gait and is used as a clinical tool by medical doctors to decide on the treatment of abnormal gait.

There are three distinct categories of gait analysis: kinematics, i.e. the study of movement both temporal and spatial (Winter 1991); kinetics of the foot-floor and joint forces; and the study of the muscle activity, i.e., electromyography.

2.5.1 Kinematics

Measurements of individual joint angular rotations, as well as translations of segments and of whole body mass, allow the comparisons with normal that are necessary to distinguish pathological from normal gait (Sutherland, 2002).

Kinematic analysis observes and describes the motion of objects without consideration of the causes leading to the motion (Robertson, 1997), focusing on joint motion, linear and angular displacements, velocities, accelerations and decelerations of body segments.

Kinematic gait analysis can be subdivided into direct measurement techniques and imaging measurement techniques. Examples of direct measurement techniques include goniometers (Perry 1992), accelometers, resistive grid walkway, and others (O'Malley and de Paor, 1993). These techniques are adequate for some applications but in general are difficult to use, and the information produced lacks in detail.

Kinematics imaging analysis uses strategically placed reflective markers on the body and motion capture video cameras to record the individual's gait in a three dimensional space. In a traditional gait analysis environment, multiple cameras are used to capture the displacement of each reflective sphere in a 3D calibrated volume. The three-dimensional (3D) position of each reflective marker is estimated via a direct linear transform (DLT) algorithm. This algorithm uses the two-dimensional (2D) marker position in relation to each camera to estimate the respective 3D marker position (Syngellakis, Arnold et al., 2000). From the captured video, it is possible for researchers to calculate the joint angles and velocities during gait.

2.5.2 Kinetics

Kinetics describes the factors resulting in movement and principally looks at the forces involved (Robertson, 1997). Kinetic/dynamic analysis of gait generally addresses joint moments and powers.

Internal moments are generated by muscle activity, ligamentous constraints, joint and structural limitations, whereas external moments are forces produced by the Ground Reaction Forces (GRF) acting on the joints.

Essentially, the main external forces involved in human locomotion are the gravity and the GRF between the ground and the foot. During the gait cycle the body applies force to the ground, while the ground also applies force back to the body and this is equally matched by the reaction of the floor or ground (Olney, 2005). The reactions exerted by the floor on the sole of the foot are the GRF, which can be resolved in a vertical and a horizontal component. The horizontal can be further resolved in an anteroposterior and a laterolateral component (that corresponds to friction) (Ayyappa 1997). In the case that an internal moment produced in a joint i.e., the ankle joint, by a muscle or a muscle group is greater than the moment produced by the GRF, a motion (plantar flexion) of the ankle joint will appear.

To perform a kinetic/dynamic analysis, it is necessary to know the location of the joints and the external forces, acting in the body. The first can be provided by a kinematic analysis, while the second usually requires measurement (García de Jalón and Bayo, 1994).

Kinetics analysis uses force plates to collect quantitative information of the reaction forces in the vertical direction. Force plates also provide information of the moment in the plane of the force plate, the propagation of centre of pressure, and the shear forces transmitted along the surface of the plate (Parker, 1995).

2.5.3 Electromyography

Electric signals are produced during muscle function and, with the use of electrodes it is possible to record these signals that represent the main muscle group functions. Electromyography (EMG) is the process of graphically recording the electrical activity of muscle, which normally generates an electric current only when contracting or when its nerve is stimulated. Electrical impulses are shown as wavelike tracings on a cathode-ray oscilloscope and recorded as an electromyogram, usually along with audible signals (Sutherland, 2001).

Two types of electrode are used in EMG Signal acquisition, surface electrode and intramuscular wire electrode. Surface electrodes have gained more acceptance due to their ease of application and because skin penetration is not required. EMG is generally recorded using either passive or active surface electrodes. Active electrodes have a built-in amplifier and are less susceptible to artifacts due to wire motion.

Surface electrodes cannot readily be used to detect the activity of deep muscles, e.g., the tibialis posterior muscle. In addition, surface EMG is subject to cross-talk, particularly when a rather small muscle is adjacent to larger muscles with overlapping firing patterns. If the EMG of such muscles is required, fine wire electrodes are used. Wire electrodes have the advantage of precise placement and are less likely to register "cross-talk" from adjacent muscles. Wire electrodes are essential for measuring deep muscles. Surface electrodes provide a noninvasive alternative for measuring muscle activity of superficial groups (Kamen, 2004). Intramuscular EMG may be considered too invasive or unnecessary in some cases. Instead, a surface electrode may be used to monitor the general picture of muscle activation, as opposed to the activity of only a few fibers as observed using an intramuscular EMG (Kamen, 2004).

Although useful information about muscle action is obtained from joint moments and power (kinetics), only the net moment created by all of the forces crossing the joint is obtained, thus the contribution of single muscles cannot be determined without additional information. This added component is only provided through dynamic EMG or by using advance multibody models and optimization procedures (Sutherland 2002).

Chapter III

Orthoses

3.1 Types of orthoses

As defined by the International Standards Organization of the International Society for Prosthetics and Orthotics, an orthosis is any externally applied device used to modify structural and functional characteristics of the neuromuscular skeletal system (Braddom and Buschbacher, 2000).

Orthoses can be divided in many subtypes, namely Upper Limb Orthoses, Spinal Orthoses and Lower Limb Orthoses. Inside of each one of these it's possible to find many other types.

An orthosis is classified as a static or dynamic device. A static orthosis is rigid and is used to support the weakened or paralyzed body parts in a particular position. As the word static implies, these devices do not allow motion. They serve as a rigid support in fractures, inflammatory conditions of tendons and soft tissue, and nerve injuries. A dynamic orthosis is used to facilitate body motion to allow optimal function. In contrast to static orthoses, these devices do allow motion on which its own effectiveness depends. This type is used primarily to assist movement of weak muscles (Braddom and Buschbacher, 2000).

Despite of the many types of orthoses, they all have the same basic functions like correction of the musculoskeletal system, conservation or improvement of posture, stability and walk, sustentation or support of body weight, deletion or relief of pain and reduction of loads on certain parts of the body.

The features to consider when selecting an orthosis should be: simplicity, weight, durability, and cosmetic acceptance. The considerations to prescribe an orthotic device should include the dynamic or static stabilization, the flexibility and shear force of the material, and the tissue tolerance to compression (Braddom and Buschbacher 2000).

As mentioned before, the main objective of this work is to calculate the pressure distribution at the interface of an orthotic device prototype with a human leg and foot, both in contact. This chapter is a general approach to lower limb orthoses, with particular focus on ankle foot orthoses, the type of orthotic device chosen to be used in this work as a 3D prototype.

A more detailed explanation about types of ankle foot orthoses existing is given, while also addressing the most common methods for their manufacture. At the end of the chapter, two fundamental features in design of orthotic devices are approached: comfort and tolerance areas. Understanding what has been done and what is known is crucial for the conclusions at the end of this work, since the loads transmitted from the devices to the human interface produce contact pressures that can compromise safety and comfort, and the aim of this work is to study these contact pressures for a non-pathological gait cycle and compared them to maximum levels of pressure that anatomical areas and structures are able to support.

3.1.1 Lower limb Orthoses

Lower Limb Orthoses are indicated to assist gait, reduce pain, decrease weight bearing, control movement, and minimize progression of a deformity (Braddom and Buschbacher 2000).

A lower limb orthosis is applied or attached to a lower limb segment improving his function by giving support through gait stabilization, relieving pain by transferring load to some other area,

helping in the flexible deformities correction, controlling motion and preventing the progression of fixed deformities.

In the scope of this thesis, the terminology used to define the lower limb is the one adopted by Braddom: the term *lower extremity* specifically refers to the foot; the term *leg* should be used to refer to the portion of the lower limb between the knee and ankle joints; the *thigh* is located between the hip and knee joints and *Lower limb* refers to the thigh, leg, and foot.

Lower Limb Orthoses are frequently referred according for the parts of the body where they are located:

Foot Orthoses (FO) – these orthotic devices can range from arch supports, easy to find in any pharmacy or athletic store, to customized orthoses fabricated by an orthotist. Their effectiveness depends on proper diagnosis of the foot condition, the appropriate selection of orthotic material, and proper molding. FO affects the ground reaction forces acting on the joints of the lower limb. They also have an effect on the rotational components of gait.

FO can be accommodative, when the foot cannot attain neutral, filling the gap to that fixed position or can have a corrective function helping the foot to attain a neutral position. They may also unload compromised tissue or provide total contact. Foot orthoses can be full custom or Off the Shelf (OTS) (see Figure 3.1).

Ankle foot orthoses (AFO) – Ankle-foot orthoses are the most commonly prescribed lower limb orthoses. A detailed explanation and information will be provided in the following Section 3.2.



Figure 3.1 - Foot Orthosis types. Left: Custom made FO; Right: Off the Shelf FO. (Source: www.orthoticsonline.co)

Knee Orthoses (KO) – The KO is used to control minor to moderate *knee hyperextension*, allowing full knee flexion and preventing hyperextension. Also, they can be applied to osteoarthritis of the knee helping to relief the pain (Matsuno H, 1997). Can be useful to protect knee structures from undue loading/stress and may be used like preventative or corrective treatment or as a permanent treatment for repaired/compromised knee structures (see Figure 3.2). Some examples of KO are given below.

- a) Athletic KOs are used as a preventative treatment, although the short lever arms may not be sufficient to diminish realistic damaging forces.
- b) Non-articulated KOs are usually for short term use.
- c) Custom or OTS KOs offer limited control of the knee.



Figure 3.2 - Knee Orthosis. a) Athletic KO; b) Non-Articulated KO; c) OTS KO.

Knee ankle foot orthoses (KAFO) – Knee-ankle-foot orthoses were formerly referred to as long leg braces. The components are the same as those of an AFO but also include knee joints, thigh uprights, and a proximal thigh band. Various knee joints and knee locks are available for a variety of conditions. KAFOs are used in patients with severe knee extensor and hamstring weakness, structural knee instability, and knee flexion spasticity. The purpose of the KAFO is to provide stability at the knee, ankle, and subtalar joints during ambulation. They are most commonly prescribed bilaterally for patients with spinal cord injuries, and unilaterally for patients with poliomyelitis (Braddom and Buschbacher 2000).

Motion at all three of these lower limb areas (knee, ankle and foot) is affected by a KAFO and can include stopping motion, limiting motion, or assisting motion in any or all of the 3 planes of motion in a human joint: sagittal, coronal, and axial. There are several types of KAFO (see Figure 3.3) and some examples are given below.

- a) Single/Double bar (upright) KAFO: accommodates volume fluctuation and it's cooler than a total contact KAFO. Made of highest material strength provides several lock options (lock for ambulation, unlock for sitting, and can incorporate hyperextension stops) and a variety of knee joints.
- b) Total contact KAFO: more customizable and provide a better load distribution.
- c) Ischial Weight Bearing (unweighting) KAFO: are generally used with paralytic limbs

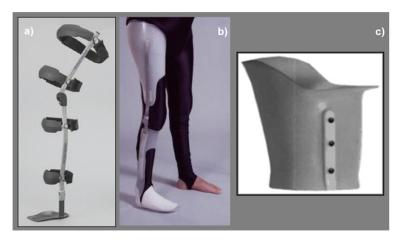


Figure 3.3 - KAFO Types. a) Single/Double bar KAFO; b) Total contact KAFO; c) Weight Bearing KAFO.

Hip Orthoses (HO) - Hip orthosis is designed to maintain the length of the involved muscles and to control or prevent the recurrence of deformity after soft tissue release or other related hip surgeries. The most common applied orthoses are the hip abduction orthoses and the Standing Walking And Sitting Hip Orthoses (S.W.A.S.H.) orthoses:

- a) Hip Abduction Orthoses: A hip abduction orthosis is a brace that is typically used following a revision of a hip replacement or after a hip dislocation. It is used to help prevent excessive flexion or extension (forward and backward movement) of the hip and to limit adduction keeping the legs from moving together in order to position the femoral head optimally within the acetabulum. Hip Abduction orthoses can be an HO only or can have a KAFO extension (see Figure 3.4).
- b) S.W.A.S.H Orthoses: are a specific case of hip orthosis that maintains femoral abduction in standing, walking and sitting. SWASH is the first and only orthosis that ensures variable abduction during both extension and flexion to help children with cerebral palsy control scissor gait and sit independently.



Figure 3.4 - Hip Orthosis: a) Hip Abduction Orthosis; b) Hip Abduction Orthosis with KAFO extension; c) S.W.A.S.H Orthosis.

Hip Knee Ankle Foot Orthoses (HKAFO) - This device is a basically a KAFO with the addition of a hip joint and pelvic section (see Figure 3.5). The addition of the hip joint and pelvic section provide control to selected hip motions (front to back, side to side, and rotation). One reason the hip section is added to a KAFO is to reduce or minimize the risk of the hip moving out of proper position or dislocating. Another common reason is to stabilize the hip and lower spine in cases where the patient is weak or paralyzed.

Trunk hip knee ankle foot orthoses (THKAFO) - A trunk-hip-knee-ankle-foot orthosis (THKAFO) consists of a spinal orthosis in addition to a HKAFO for control of trunk motion and spinal alignment. A THKAFO is indicated in patients with paraplegia and is very difficult to dress on and dress off.



Figure 3.5 - a) Example of a Hip Knee Ankle Foot Orthosis (HKAFO); b) Trunk Hip Knee Ankle Foot Orthosis (THKAFO).

3.2 Ankle Foot Orthoses

Ankle-foot orthoses (AFOs) are the most commonly prescribed lower limb orthoses. They could be Metal AFOS or Plastic AFOs and can be used effectively to control ankle joint stability in the anteriorposterior and medial-lateral directions and also to permit and stabilize motions at the subtalar joint. Because of their weight, Metal AFOs are contraindicated in children, being the Plastic AFOs the more common in all age groups (Braddom and Buschbacher 2000).

Ankle-foot orthoses assist the leg on the support of body weight and also helps to correct gait by modifying motion at the ankle joint (Lee, Choi et al., 2006). Also, AFOs should give stability to the ankle, preventing joint twisting and the ligaments straining (Lehmann, 1979).

These orthotic devices could also be prescribed for conditions affecting the knee stability, like knee hyperextension, helping to stabilize the knee during gait (Simon, Deutsch et al., 1978). When prescribing AFOs for conditions affecting the knee the biomechanical influence of the orthosis in all planes of movement should be considered (Braddom and Buschbacher 2000).

Plastic AFOs are the most commonly used AFOs because of their cost, cosmetic appearance, light weight, interchangeability with shoes, ability to control varus and valgus deformities, provision of better foot support with the customized foot portion, and ability to achieve what is offered by the metal AFO. They can be rigid or have a hinge at the angle joint (articulated) depending on the degree of ankle mobility that is required. Are mostly used by children and youth who have medical conditions such as cerebral palsy or spina bifida, and by adults who have neuro-musculoskeletal conditions (Parker, Kimberley, 1995). There is also custom plastic AFOs with no ankle joint, although still flexible, molded on the patient's leg, called leaf spring AFO (Braddom and Buschbacher, 2000).

3.2.1 Solid Ankle Foot Orthoses

Solid Plastic AFOs are the most prescribed AFOs due to the variety of purposes they can have. A solid AFO is made of a single piece of plastic (see Figure 3.6), with no ankle joints but still flexible enough allowing some ankle motion (Braddom and Buschbacher 2000).

A solid AFO help to hold up the foot when a person walks, providing maximum multi-planar motion control at the ankle with moderate knee control. They support the ankle foot complex in

coronal and sagittal planes and offers moderate support to knee instabilities in the sagittal plane. It also limits movement to the point where a person can get indirect support at the knee joint, although the brace does not come up to the knee (Braddom and Buschbacher 2000).

The most common prescription of solid AFO is in the treatment of drop foot. The orthotic device is set in a few degrees of dorsiflexion with a posterior trim line. The few degrees of dorsiflexion assure foot clearance during the swing phase of gait (Geboers, Drost et al., 2002).

Solid AFOs are also applied as post-operative support and/or protection (Dunteman, Vankoski et al., 2000), used when a patient needs knee stability during stance and mild knee hyperextension control (Isakov, Mizrahi et al., 1992) and are indicated for severe ankle instability (Chen, Yeung et al., 1999), Achilles tendonitis/injuries and degenerative Joint Disease (Burdett, Borello-France et al., 1988).

3.2.2 Articulated Ankle Foot Orthoses

Also called dynamic AFOs, articulated AFOs have the ability to move at the ankle joint. There are different limitations that are included in an articulated AFO. With an articulated AFO, the brace allows the knee to move forward or even backward, if required, as a result of more mobility at the ankle (Braddom and Buschbacher 2000).

An articulated AFO allows more movement while still providing support in specific directions. This type of orthosis has a single axis of rotation joint at the ankle that can have free or limited motion, depending on the patient's needs. Provides support to the ankle foot complex in the coronal plane, positioning patient's foot in dorsiflexion during swing while allowing tibial progression during stance without limiting sagittal motion. In addition, articulated AFOs can be adjustable, with double action joints, for patients requiring specific multi-planar control at ankle and knee. In this case, joints provide maximum adjustability. Finally, it could also provide maximum frontal and plantar control without limiting dorsiflexion (plantar stop) (Braddom and Buschbacher 2000).

Articulated AFOs are the most common orthotic devices prescribed in cases of plantar spasticity (Mulroy, Eberly et al., 2010).

3.2.3 Leaf Spring Ankle Foot Orthosis

The leaf spring AFO is a brace that is made from an impression, or mold of a patient's leg and foot. Leaf spring AFOs positions patient's foot in dorsi-flexion during swing phase of gait, although being designed to be semi-flexible during stance phase to allow for normal tibial progression (Braddom and Buschbacher 2000).

The primary function of the posterior leaf spring orthosis (PLS) is to prevent excessive equinus or drop foot in swing. The name of the orthosis, posterior leaf *spring*, suggests that it also mechanically augments push-off in stance (Ounpuu, Bell et al., 1996). Also in cases of lumbar spinal cord injury, leaf spring AFOs are indicated (Braddom and Buschbacher 2000).

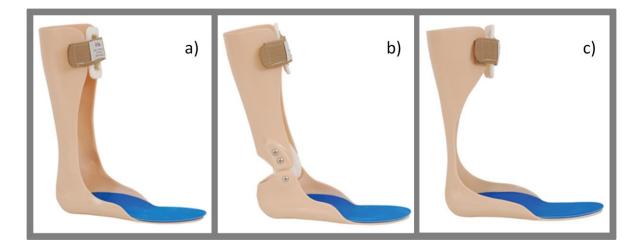


Figure 3.6 - Ankle Foot Orthosis Types a) Solid Ankle Foot Orthosis; b) Articulated AFO; c) Leaf Spring AFO.

3.2.4 Ankle-Foot Orthoses Fabrication

Ankle-Foot Orthotic devices can be made of thermoplastics, metal or can be made by a combination of both materials. Because of the metal weight, thermoplastics are usually preferred in the manufacture of AFOs. There are many other reasons for preferring the use of thermoplastic rather than metal. They retain their shape even if the cast is reheated, and allow for good shock absorption and cushioning, reducing the heel strike impact (Braddom and Buschbacher 2000). Thermoplastics can also be fitted into various shoe types, have a better cosmetic appearance (Parker, 1995), and provide a better alignment control in severe ankle instability (Braund, Kroontje et al., 2005). Other materials on the AFO may include metal hinging, leather or synthetic fabric cover and lacing.

There are different methods for manufacturing AFOs. The most common method is the one that uses casts to acquire the morphology of the patient's lower leg. This method involves an orthotist casting the lower limb of the patient with the tibia and foot in the desired position, which is usually a neutral position with the foot at 90° to the tibia(Fatone and Hansen, 2007). A plaster mold is then made from the cast and a heated thermoplastic is vacuum-formed over the mould and cooled. Once the thermoplastic is cool, the mold is removed and the plastic is trimmed to the appropriate shape. Computer design techniques are used to determine the specifics of each casting and milling and minor corrections can be made to the design before fabrication (Valmassy, 1996). Manufacturing AFOs through the use of casts involves numerous faults and imprecision in the final device. The long time required to obtain a full functional orthosis and the discomfort caused, during the procedure, for the patient are another disadvantages related to this method.

Therefore, biomedical engineers have been exploring new technologies of the other fields in order to improve the methods of manufacturing orthotic devices. Due to technological advances, the methods of manufacturing orthoses have evolved a lot in the last years, taking advantage of technologies from other fields. This high technology method of manufacturing an orthosis begins with the acquisition of the morphology of the patient's lower-leg with a 3D scanner, scanning the lower limb. This scan will create a cloud of points that can be worked in a CAD system (computer aided-design) allowing the manipulation of the cloud of points as needed. It is noteworthy that there are some limitations in some kind of objects that can't be digitized, like shiny and transparent

objects. Another innovation in the orthotics field is the 3D printing, which will print the orthosis using the cloud of points as its reference. All of these innovations can improve the whole process of fabricating an orthosis, not only speeding the process but also enhancing the quality of the device, without increasing the costs (Ana Luisa, 2010).

There are many factors to consider on the fabricating of an AFO. Weight is one major concern because additional weight can reduce the foot clearance, causing negative changes to the leg. Factors such as incorporating a hinge at the ankle are also significant. Research shows that hinged AFOs most commonly use a Tamarack flexure joint (Fatone and Hansen 2007, Radtka et al. 2006, Thomas et al. 2002). The fatigue and stiffness properties of the AFO are important factors in ensuring that the AFO will not plastically deform. Studies proved that fatigue and stiffness of the AFO were related to the curvature of the device and that the more curvature presented in the AFO, the higher the fatigue resistance and the lower the stiffness (Braund, Kroontje et al., 2005). If an AFO has a low fatigue resistance that will result in elastic deformation while high fatigue resistance prevents failure of the AFO. Another concern in AFOs fabrication is the temperature experienced by the AFO during use (Syngellakis, Arnold et al., 2000).

In sum, the design specifications for Ankle-Foot Orthosis must be biocompatible, easily customizable for the patient's geometry, should provide proper proportions between ankle dorsiflexion and plantarflexion resistance and range of motion, be easily fabricated at low cost and also provide comfort and versatility.

3.3 Comfort and Tolerance Areas

Comfort and tolerance areas of high stress concentration are two aspects that must be taken into account when designing orthotic devices. The anatomical areas and structures able to support effective loads must be known as well as the maximum levels of pressure that these structures can handle without rising safety and comfort issues (Belda-Lois, Poveda et al., 2008).

The loads transmitted from the devices to the human interface produce contact pressures that can compromise safety and comfort. Towards safety, it is necessary to avoid pressures above the ischemia level which would compromise the tissue. This pressure level has been estimated in 30 mmHg (Branchereau and Jacobs, 1999).

Within the framework of wearable robots design, Belda-Lois et al. studied the anatomical constraints and tolerance areas for load transmission on the lower limb. They stated that not all parts of the body are appropriate to transmit loads to the skeleton systems and that there are many body structures and areas that must be avoided in the design of systems for load transmission. With regard to the human body in general, for each joint one must consider to keep free an area to allow the joint move in its whole range. Also it is necessary to avoid bony prominences, bony processes and tendons because bones in these areas can act as stressors and increase the likelihood to suffer an injury. Areas with surface vessels or nerves must also be prevented in order to avoid the likelihood of injuries as well as highly irrigated and enervated areas such as axilla, to avoid pain or discomfort (Belda-Lois, Poveda et al., 2008).

Regarding the lower limb, and according to the work developed by Belda-Lois et al., the main structures to protect are: Head of the fibula; Patella; Knee condyles; Tibial process; Anckle malleolus; Trochanter; Achilles tendon; Quadriceps tendon; Ischi-tibial tendons; Groin; Popliteal cavity; Hip movement area; Knee movement area; Ankle movement area (see Figure 3.7).

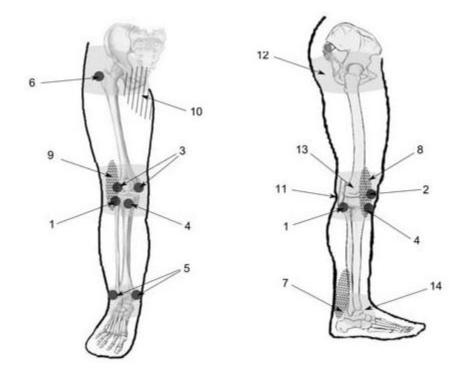


Figure 3. 7 - Areas and structures to be avoided in the lower limb: 1) Head of the fibula, 2)Patella, 3) Knee condyles, 4) Tibial process, 5) Anckle malleolus, 6) Trochanter, 7) Achilles tendon, 8) Quadriceps tendon, 9)
Ischi-tibial tendons, 10) Groin, 11) Popliteal cavity, 12) Hip movement area 13) Knee movement area, 14) Ankle movement area (Belda-Lois, Poveda et al., 2008).

In order to investigate possible differences in the pressure tolerance at the lower limb, Belda-Lois et al. measured the Pressure Pain Threshold (PPT) or Maximum Pressure Tolerance (MPT) (the point where the user begin to feel pain) taking into account the common placement of load transmission elements of lower-limb wearable devices (see Figure 3.8).

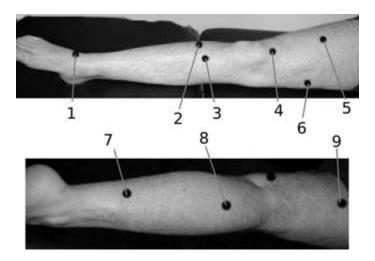


Figure 3.8 - Points for the analysis of PPT in the lower limb (Belda-Lois, Poveda et al., 2008).

They found significant differences between these points identifying three homogeneous groups depending on its sensibility: high, medium (supporting pressures up to 416 KPa) or low (supporting

pressures up to 557 KPa). Although the external pressures used were punctual and instantaneous forces they can give an indication of the behavior that the different points have on the lower leg. Table 4.1 resumes the results obtained for the PPT of each point and its respective homogeneous group.

Anatomical Point	PPT (KPa)	Homogeneous Group
P1	281.7	010up
P2	545.5	3
P3	588.1	3
P4	628.1	3
P5	482.7	2
P6	281.9	1
P7	557.7	3
P8	416.6	2
P9	470.5	2

Table 3. 1 – Homogeneous groups of pressure sensibility in the lower limb (Belda-Lois, Poveda et al., 2008)

Understanding the relation between pressure and the comfort issue is a complex problem, since the pressure perception is different from individual to individual and varies from a part of the body to another. However, in the orthotic practice it is common to increase the surface of contact between the body and the devices in order to reduce the contact pressures, preventing injuries due to high pressures. In general forces can be uniformly distributed or concentrated.

According to the *Spatial Summation Theory* (SST) there might be an optimal surface to distribute the load resulting from a balance between the applied pressure and the contact area. This theory states that the larger the area stimulated, the greater the sensory response experienced (Goonetilleke, 1998). When the applied pressure is increased, the pressure perception can move towards discomfort and if so, a force distributed over a large area may induce greater discomfort than the same force over a small area.

Goonetilleke studied the relation between the MPT and the contact area of stimulus, using probes with different diameters (5mm and 13mm). He then related the mean values for the MPT obtained with the values of MFT, assuming that

He realized that for the probe with the smaller diameter, although the values for MFT were half the values obtained for the probe with the biggest diameter, the values of MPT were three times bigger. This means that the load exerted over a bigger area, can be shared among a number of smaller areas, without reaching the maximum tolerable values of pressure, since for smaller areas these values are bigger.

Goonetilleke concluded that at high forces, a larger area may cause a higher level of discomfort that a smaller area. However, it is unknown whether if at low forces, distribution over larger areas increases comfort. He suggested that the perceived sensation and contact area have a relationship similar to the one illustrated in Figure 3.9. In the graphic, the term sensation is used to describe the individual perception, although negative sensations may be viewed as discomfort. The traditional distribution of forces over the largest area possible may be successfully when forces are very low or below F_{crit} . For higher forces, a bigger area will result in an increase of negative sensations.

SST suggests that the decision to distribute or concentrate forces depends on the magnitude of the pressure that exceeds a critical or threshold pressure for a given surface area.

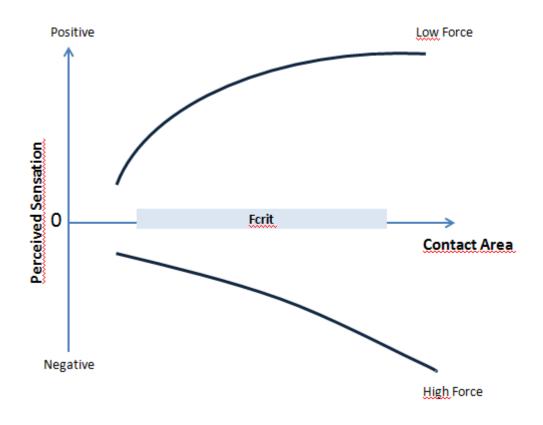


Figure 3. 9 – Hypothetical relationship between perceived sensation and contact area (Based on (Goonetilleke, 1998))

Chapter IV

Simbody and Multibody Dynamics

4.1 SimTK, Simbody and OpenSim

Biosimulation has been a constantly evolving field. Many methods to model muscle (Cheng, Brown et al., 2000; Bhargava, Pandy et al., 2004), simulation of contact (Fregly, Bei et al., 2003; Kry and Pai, 2006) and musculoskeletal geometry representation (Gao, Damsgaard et al., 2002; Menegaldo, de Toledo Fleury et al., 2004) have been developed by investigators, contributing to its development.

Simbios, in Stanford University, is developing new open source biosimulation software called SimTK containing programming tools (application programming interfaces) for this purpose.

Simbody is an Application Programming Interface (API) of SimTK, which allows performing simulations of multibody systems. Applications using Simbody have been implemented in areas of biomedical research such as studying the motion of biomolecular machines built from amino and nucleic acid components (Flores, Sherman et al., 2010), pathological gait in musculoskeletal models of humans (Delp, Anderson et al., 2007), design of biologically inspired robots and avatars (Sherman, Seth et al., 2011).

In 2005, an open-source simulation environment called OpenSim has been developed, and maintained on Simtk.org by a growing group of participants, to accelerate the development and sharing of simulation technology and to better integrate dynamic simulations into the field of movement science (Delp, Anderson et al., 2007). OpenSim API is built on Simbody, allowing performing simulations of multibody systems.

OpenSim enables the construction of musculoskeletal models, the visualization of their motion, and a set of tools for extracting meaningful information. These tools include inverse kinematics, to resolve internal coordinates from available spatial marker positions corresponding to known landmarks on rigid segments; inverse dynamics to determine the set of generalized forces necessary to match estimated accelerations; static optimization to decompose net generalized forces amongst redundant actuators (muscles) and forward dynamics to generate trajectories of states by integrating system dynamical equations in response to input controls and external forces. Specialized tools are provided for generating patient-specific simulations. These include scaling of an existing model to match patient-specific measurements, and determination of dynamic muscle activations that cause the model to track experimental data (Thelen, Anderson et al., 2003).

OpenSim is organized into computational and functional layers (see Figure 4.1). The base layer is the computational layer provided by Simbody (blue), particularly for creating and solving the multibody dynamics System.

This chapter will explain in detail the mechanical concepts and multibody dynamics formulation used by Simbody, which is the base of OpenSim's biomechanical simulations. The equations of motion for kinematic and dynamic analyses are described as well as the contact models available in this biomechanical simulation tool.

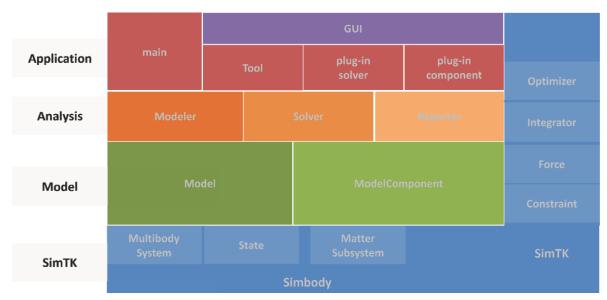


Figure 4. 1 - OpenSim organization and hierarchy structure: The base layer is the computational layer provided by Simbody (blue); The next layer up is the modeling layer (green) that defines the model and all its components. The analysis layer (orange) comprises a set of analyses, which fall into three categories: modeler, solver, and reporter. The application layer (red) contains the OpenSim GUI, and a set of utilities that exercise the OpenSim API directly. (Scott Delp, 2010).

4.2 Fundamental Concepts and Multibody Mechanics Formulation

Simbody uses a multibody formulation that allows for systematic formulation and solution of the equations of motion of multibody systems. Before understanding the concepts behind the kinematic and dynamic analysis, it is necessary to define what is meant by a multibody system.

In this chapter the general concepts needed to specify a multibody system in Simbody will be described as well as the formulation in multibody dynamics. The concepts and formulation in multibody dynamics are based in the description of (García de Jalón and Bayo, 1994; da Silva, 2003; Sherman, 2010).

4.2.1 Coordinate Frame

In Simbody a *coordinate frame* F is defined as a set of three mutually orthogonal directions (axes) and a point (frame's origin). The axes are denoted as unit vectors $\mathbf{x}^{F}, \mathbf{y}^{F}, \mathbf{z}^{F}$ and follow a right-handed ("dextral") convention so that $\mathbf{z}^{F} = \mathbf{x}^{F} \mathbf{x} \mathbf{y}^{F}$. The frame's origin is defined as \mathbf{o}^{F} (see Figure 4.2).

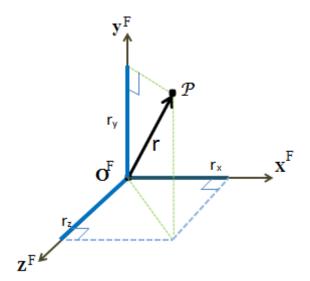


Figure 4.2 - Coordinate frame and axes convention in Simbody (Based on Sherman 2010).

4.2.2 Topology and Body Representation

A body B is fundamentally a moving reference frame, called the body frame B. The set of all bodies in a multibody system is defined as B, with the ith body designated as B[i]. B[i]'s body frame is B[i] with origin $O^{B[i]}$. In particular, body G is the distinguished body *Ground* representing the inertial (non-accelerating, non-rotating) reference frame. The ground frame provides a global origin and fixed orthogonal directions x, y, z. By convention, we identify ground with the "0th" body, that is, B[0] \equiv G. Figure 4.3 illustrates the Ground body and a body B[i], defined by his reference frame.

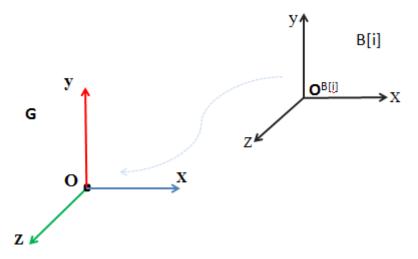


Figure 4.3 - Ground body representing the "0th" body in Simbody with his inertial reference frame (left). Body B[i], defined by his reference frame and origin $O^{B[i]}$.

To describe the multibody system topology it is necessary to define the follow properties:

- A set of bodies (that is, reference frames), including one distinguished body Ground that needs to be always present.

- The mass structure of each body. The possible mass structures are: (1) ground, (2) massless,
 (3) particle (*inertialess*), (4) line, (5) rigid body, and (6) flexible body. Mass properties for a rigid body include the total mass (a scalar), the center of mass and an inertia tensor.
- An unique "parent" body for each body (except Ground), with respect to which the body's mobility needs to be defined. This leads to a tree topology for the system as a whole, with the ground body at its root.
- A set of topological constraints, i.e., kinematic constraints which are always present and active, to restrict the allowable mobility between bodies, if such is required for the correct definition of system's topology.

4.2.3 Euler Angles

To describe all rotational movements Simbody uses the Euler Angles. According to Euler's rotation theorem, any rotation may be described using three angles, (ψ , θ , σ), the so called Euler angles. If the rotations are written in terms of rotation matrices ψ , θ and σ , then a general rotation can be written as

$$\mathbf{R} = \boldsymbol{\Psi} \boldsymbol{\theta} \boldsymbol{\sigma} \tag{4.1}$$

There are several conventions for Euler angles, depending on the axes about which the rotations are carried out. In this work the convention used will be XYZ axes, as represented in Figure 4.4, which corresponds to the same convention used in Simbody (Senan, 2010). According to this convention, the first rotation of the initial system of XYZ axes is about the X axis by an angle ψ counterclockwise. The rotation matrix representing this rotation is given by

$$\Psi = \begin{bmatrix} 1 & 0 & 0 \\ 0 & \cos \Psi & -\sin \Psi \\ 0 & \sin \Psi & \cos \Psi \end{bmatrix}$$
(4.2)

The resultant reference frame is denoted X'Y'Z' (see Figure 4.4). This intermediate set is then rotated about the Y' axis counterclockwise by an angle θ to produce another intermediate reference frame, the X''Y''Z'' axes (see Figure 4.4). This rotation is represented by the rotation matrix

$$\boldsymbol{\theta} = \begin{bmatrix} \cos\theta & 0 & \sin\theta \\ 0 & 1 & 0 \\ -\sin\theta & 0 & \cos\theta \end{bmatrix}$$
(4.3)

In the last step, the X''Y''Z'' axes are rotated counterclockwise about Z'' by an angle σ and the final reference frame X'''Y'''Z''' is obtained (see Figure 4.4). The rotation matrix that defines this last rotation is

$$\boldsymbol{\sigma} = \begin{bmatrix} \cos \sigma & -\sin \sigma & 0\\ \sin \sigma & \cos \sigma & 0\\ 0 & 0 & 1 \end{bmatrix}$$
(4.4)

The angles Ψ , θ and σ are the three parameters that act as independent coordinates, since they can identify completely the orientation of the X^{'''}Y^{'''}Z^{'''} coordinate system relative to the initial one (Nikravesh, 1988; Ferreira, A. V. S. 2008).

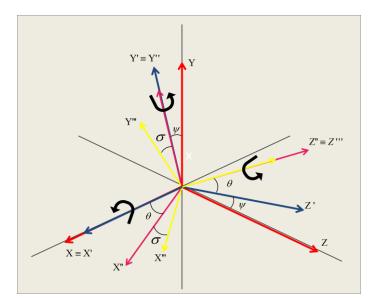


Figure 4.4 - Rotations defining Euler Angles. The first rotation is about the X axis by an angle ψ followed by a rotation about the Y' axis by an angle θ . The last rotation is about the Z'' axis and is rotated by an angle σ . (Based on (FERREIRA, 2008)).

The complete transformation matrix is given by the product of these matrices and it is defined by

$$\mathbf{R} = \Psi \boldsymbol{\theta} \boldsymbol{\sigma} = \begin{bmatrix} \cos\theta\cos\sigma & -\cos\theta\sin\sigma & \sin\theta\\ \cos\Psi\sin\sigma + \cos\sigma\sin\Psi\sin\theta & \cos\Psi\cos\sigma - \sin\Psi\sin\theta\sin\sigma & -\cos\theta\sin\Psi\\ \sin\Psi\sin\sigma - \cos\Psi\cos\sigma\sin\theta & \cos\sigma\sin\Psi + \cos\Psi\sin\theta\sin\sigma & \cos\Psi\cos\theta \end{bmatrix}$$
(4.5)

Through Equation 4.5 it is possible to deduce the Euler angles from the elements of the rotation matrix ${f R}$:

tg
$$\psi = \frac{-R_{23}}{R_{33}}$$

tg
$$\theta = \frac{R_{13}}{+\sqrt{R_{11}^2 + R_{12}^2}}$$
 (4.6)
tg $\sigma = \frac{-R_{12}}{R_{11}}$

where R_{ij} is the value on the i^{th} line and j^{th} column of matrix R.

This is particular important because matrix R is usually calculated experimentally, for each time step, from the acquired kinematic data. The Euler angles are then obtained from these matrices and used as input in the analyses in Simbody.

4.2.4 Generalized Coordinates

In the study of multibody dynamics, different sets of coordinates are often used to describe rigid body orientations with respect to a fixed frame O. Generalized coordinates are defined as a set of coordinates, usually independent of one another, that are used to describe the configuration of a particular system in a unique way (Amirouche, 2006).

If the system is subject to some additional constraints, that will result in some dependency between the generalized coordinates. The number of independent generalized coordinates defines the number of degrees of freedom (DOFs) of the system. For instance, if n generalized coordinates are used to describe a particular configuration and there are m constraints equations (m < n), the difference n-m is equal to the total degrees of freedom of the system. The advantage of finding the exact number of independent generalized coordinates to describe the configuration of the multibody system is that the constraint forces do not need to be computed even if the system is subject to constraints (Amirouche 2006).

When a body moves in space without any restrictions, its current location is defined by the position of any point, such as the center of mass, and a set of three independent direction angles locating direction lines in the body. Thus, in the absence of kinematical constraints, any rigid body moving in space has six DOF, and a possible set of generalized coordinates are three position coordinates of the center of mass relative to a convenient fixed reference frame and three Euler Angles defined relative to that reference frame.

4.2.5 Equations of Motion

In what concerns multibody systems, there are essentially three types of analyses that can be performed: kinematic analyses, forward dynamic analysis, and inverse dynamic analysis. In this section, a multibody formulation using generalized coordinates will be described (García de Jalón and Bayo, 1994; da Silva, 2003; Sherman, 2010). The formulation described represents the structure used to model all the three-dimensional multibody systems in Simbody, allowing for the resolution of the equations of motion in a systematic way.

4.2.5.1 Kinematic Analysis

Before starting to describe the equations of motion underlying the dynamic analysis, a few conventions in kinematic analysis must be established.

Common to all types of kinematic and dynamic analyses, a set of coordinates must be specified to describe, in a unique way, the position and orientation of each element of the multibody system. In Simbody, as mentioned before, generalized coordinates are chosen primarily to facilitate good numerical behavior during computation (Sherman 2010). These coordinates, that define the configuration of the system in a unique way, at any instant of time, can be grouped in a vector **q** organized as follows:

$$\mathbf{q} = \{x_i y_i z_i \psi_i \theta_i \sigma_i \dots x_n y_n z_n \psi_n \theta_n \sigma_n\}^T$$
(4.7)

where x_i , y_i and z_i represent the three position coordinates of the center of mass of the ith rigid body relative to a convenient fixed reference frame and ψ_i , θ_i and σ_i the correspondent Euler Angles defined with respect to the referred reference frame.

In Simbody, parameters for velocity are called generalized speeds. The symbol \mathbf{q} is used to represent a vector of generalized coordinates, and \mathbf{u} is a vector of generalized speeds, which are the time derivatives of the generalized coordinates of the system. The number of a body's generalized speeds \mathbf{u} is *always* the same as that body's mobility, i.e., DOFs. If a body has five DOF with respect to its parent, then it will also have five \mathbf{u} 's. The \mathbf{u} 's are thus mutually independent. The systems equations of motion are written in terms of the time derivatives of \mathbf{u} , which are denoted $\dot{\mathbf{u}}$ and referred as *generalized accelerations*. In this work, we will refer to the vector of generalized speeds \mathbf{u} , as the first time derivative of the generalized coordinates $\dot{\mathbf{q}}$, and will refer to *generalized accelerations* $\dot{\mathbf{u}}$ as the second time derivative of the generalized coordinates $\ddot{\mathbf{q}}$.

The total number of DOF n of a multibody system is the sum of the bodies' individual mobilities and represents the number of independent system mobilities. The total number of system's constraint equations is denoted by m.

The general coordinates in vector \mathbf{q} are said to be independent if they can vary independently or dependent when and if they are related by constraints. Constraints are algebraic equations that need to be introduced whether to describe the topology of the system or to describe driver actuators used to guide the multibody system through the analysis (da Silva, 2003). These algebraic equations, like the generalized coordinates, can be gathered in a vector $\mathbf{\Phi}(\mathbf{q}, t)$. This vector represents the kinematic constraint equations and must be fulfilled at every instant of time which means that

$$\mathbf{\Phi}(\mathbf{q},t) = \mathbf{0} \tag{4.8}$$

When performing a kinematic analysis the movement of bodies and of the entire system is studied without considering the external forces that produce and cause that movement. In a kinematic analysis the position, velocity and acceleration of every element of the system is obtained and analyzed but in order to achieve that, it is necessary to specify the motion of the system in a unique way, which means that is essential to prescribe the position, velocity and acceleration of some elements while the remaining are obtained using bodies properties, kinematic constraint equations and mobilizers that describe the topology of the system (da Silva 2003).

To obtain kinematic consistent positions, i.e. those that satisfy, at any instant of time, the kinematic constraint equations defined by $\Phi(\mathbf{q}, t)$ it is necessary to solve 4.8 with respect to the vector of generalized coordinates \mathbf{q} . Because kinematic constraints are usually non-linear equations, 4.8 represent a system of non-linear equations that needs to be solved. In order to solve that system the Simbody uses the Runge-Kutta Merson method, and then a time stepper study seeks to find trajectories (Sherman, 2010).

The generalized velocities of the elements that describe the multibody system are calculated differentiating 4.8 with respect to time, obtaining the velocity constraint equations vector:

$$\dot{\Phi}(\mathbf{q}, \dot{\mathbf{q}}, t) = \frac{d\Phi(\mathbf{q}, t)}{dt} = \frac{\partial\Phi(\mathbf{q}, t)}{\partial t} + \frac{\partial\Phi(\mathbf{q}, t)}{\partial\mathbf{q}}\frac{d\mathbf{q}}{dt} = \mathbf{0}$$
(4.9)

where $\partial \Phi(\mathbf{q},t) / \partial t$ represents the vector of partial derivatives of the constraints with respect to time, $\partial \Phi(\mathbf{q},t) / \partial \mathbf{q}$ is the Jacobian matrix of constraints (dimension mxn) and the term $d\mathbf{q} / dt$ is the vector of generalized velocities, also represented as $\dot{\mathbf{q}}$. Defining the vector $\mathbf{v}(t)$ as the right-hand-side of the velocity equation, 4.9 can be rewritten as:

$$\mathbf{\Phi}_{\mathbf{q}}\dot{\mathbf{q}} = -\frac{\partial\mathbf{\Phi}}{\partial t} = \mathbf{\nu} \tag{4.10}$$

In the same way, the generalized acceleration vector is calculated. The velocity constraint equations from 4.9 are differentiated with respect to time, obtaining:

$$\ddot{\mathbf{\Phi}}(\mathbf{q}, \dot{\mathbf{q}}, \ddot{\mathbf{q}}, t) = \frac{d\mathbf{\Phi}(\mathbf{q}, \dot{\mathbf{q}}, t)}{dt} = \mathbf{\Phi}_{\mathbf{q}} \ddot{\mathbf{q}} + (\mathbf{\Phi}_{\mathbf{q}} \dot{\mathbf{q}})_{\mathbf{q}} \dot{\mathbf{q}} + \mathbf{v}_{t} = 0$$
(4.11)

where v_i represents the vector of partial derivatives of vector v with respect to time. Defining the vector γ as the right-hand-side of the acceleration equation, the previous equation can be rewritten as:

$$\boldsymbol{\Phi}_{\mathbf{q}} \ddot{\mathbf{q}} = \boldsymbol{v}_{t} - (\boldsymbol{\Phi}_{\mathbf{q}} \dot{\mathbf{q}})_{\mathbf{q}} \dot{\mathbf{q}} = \boldsymbol{\gamma}$$
(4.12)

4.2.5.2 Dynamic Analysis

Inverse dynamic analysis is a method that allows evaluating the internal and external forces developed by the system, when taking into account the systems topology, kinematic constraints and observed motion. It is a very important analysis when it's necessary to evaluate and/or calculate the reaction forces and net moments of force developed in the joints and by the muscle apparatus of a biomechanical model, as a result of performing a task that has been previously observed (da Silva 2003). This type of problem is frequently applied in gait analysis, since the motion and external forces can be measured. The velocity and the acceleration of body parts can be calculated by kinematic analysis, while the external forces can be obtained by direct acquisition of GRFs.

On the other hand, forward dynamic analysis simulates the motion of a multibody system when known forces and moments are applied, allowing calculating the system dynamic response. With this analysis one is able to calculate internal reaction forces developed by the system between the bodies of the multibody system during the analysis (in order to prevent the motion of the DOF constrained). It is also possible to calculate external forces that depend on the relative position between the multibody system elements, such as the forces generated by springs, dampers and actuators, as well as to estimate external forces that are generated as a consequence of the system's interaction with the surrounding environment, such as contact and friction forces (da Silva 2003).

Equations of motion in Simbody are obtained using the principle of virtual power (García de Jalón and Bayo, 1994; da Silva, 2003; Sherman, 2010). The principle of virtual power establishes that the sum of the virtual power produced by the inertial and external forces that act on the multibody system must be zero, at any instant of the analyses. This principle can be expressed as follows:

$$P^* = \dot{\mathbf{q}}^{*T} (\mathbf{M} \ddot{\mathbf{q}} - \mathbf{g}) = 0$$
(4.13)

where $\dot{\mathbf{q}}^{*T}$ is the virtual velocity vector containing a set of imaginary velocities consistent with the homogeneous form of the velocity constraint equations. The term $\mathbf{M}\ddot{\mathbf{q}}$ is the vector of inertial forces where \mathbf{M}_{nxn} represents the global mass matrix of the system and $\ddot{\mathbf{q}}$ the vector of generalized accelerations, like mentioned before. At last, the term \mathbf{g} represents the vector of generalized forces, which includes the set of all applied forces and torques \mathbf{f}_{app} (nx1) (including gravity), mapped into an equivalent set of *n* generalized forces acting along the DOF and, the velocity-dependent inertial forces \mathbf{f}_{bias} (nx1) (which includes centrifugal and Coriolis forces). The term \mathbf{g} can be expressed as

$$\mathbf{g} = \mathbf{f}_{app} - \mathbf{f}_{bias} \tag{4.14}$$

Internal forces, associated to the constraint forces, do not produce virtual power as they introduce pairs of unknown forces and moments into the system. These internal forces can be added to 4.13 as Lagrange multipliers, represented by a vector λ of length *m*, using the Lagrange multipliers method (da Silva 2003):

$$\mathbf{g}^* = \mathbf{\Phi}_{q}^{\mathrm{T}} \boldsymbol{\lambda} \tag{4.15}$$

where \mathbf{g}^* represents the generalized force vector that contains the internal constraint forces and λ is the vector of Lagrange multipliers. The columns of the Jacobian matrix indicate the direction of the internal forces vector, while the Lagrange multipliers correspond to its magnitude.

Considering Equation 4.13 we can rewrite the equation as:

$$P^* = \dot{\mathbf{q}} *^T (\mathbf{M} \ddot{\mathbf{q}} - \mathbf{g} + \boldsymbol{\Phi}_{\mathbf{q}}^{\mathrm{T}} \boldsymbol{\lambda}) = 0$$
(4.16)

and in its final form, obtain:

$$\mathbf{M}\ddot{\mathbf{q}} + \mathbf{\Phi}_{\mathbf{q}}^{\mathrm{T}} \boldsymbol{\lambda} = \mathbf{g}$$
(4.17)

This expression represents the equations of motion of a constrained multibody system. Equation 4.17 represents a system of *n* second-order ordinary differential equations (ODE) with (n+m) unknowns corresponding to the generalized acceleration vector and to the vector of Langrange multipliers. In order to solve this expression, additional equations are needed and the acceleration equation given by Equation 4.12 can be used, which results in a system of (n+m) second order ODEs, rearranged in matrix forms as:

$$\begin{bmatrix} \mathbf{M} & \mathbf{\Phi}_{\mathbf{q}}^{\mathrm{T}} \\ \mathbf{\Phi}_{\mathbf{q}} & \mathbf{0} \end{bmatrix} \begin{bmatrix} \ddot{\mathbf{q}} \\ \boldsymbol{\lambda} \end{bmatrix} = \begin{bmatrix} \mathbf{g} \\ \boldsymbol{\gamma} \end{bmatrix}$$
(4.18)

Simbody states that any constraints that are not actively enforced will gradually drift apart during a dynamic simulation. Because of that, the original algebraic constraints are kept in the problem and solved along with the ODE Equation 4.17 and 4.12, which results in a mixed of DAEs. To solve this system, Simbody uses the method known as *coordinate projection*, which is very accurate and reliable in practice (Sherman 2010). It is also possible to use the popular but less robust technique called Baumgarte stabilization.

To perform an inverse dynamic analysis the equations of motion used are the same as the ones presented above for forward dynamic analysis. The difference between both is the unknown terms to calculate and the different goals of each analysis. In an inverse dynamic analysis, the motion that corresponds to the task being evaluated is already known and consistent with the kinematic constraints imposed by the multibody system. It is necessary to use several techniques and methodologies to calculate the consistent motion needed to perform an inverse dynamic analysis. Digitalization techniques, filtering procedures and kinematic consistency methodologies assure the quality and accuracy of the results of the analysis (da Silva 2003).

Several methods can be used to solve the inverse dynamics problem in order to obtain the values of the external and internal forces, depending on the type of coordinates used, on the type of results needed and on the multibody system under analysis (García de Jalón and Bayo, 1994; da Silva, 2003). More detailed information on this issue is provided by (Sherman 2010).

4.2.6 Bodies Mobilizers vs. Bodies Joints

In Simbody, a Mobilizer connects a body to its unique "parent" body and provides the degrees of freedom (DOF) allowed between that body with respect to its parent's frame.

The reason that mobilizers are called in that way, and are not called "Joints" is because in Simbody, bodies start out with no mobility at all, meaning that the body's frame and its parent's frame are locked together and would stay that way forever. Thus, there is no motion to be constrained. In general, joints are implemented as a combination of mobilizers and constraints introducing kinematic relations between the bodies in a way that the number of DOF between the bodies is reduced to the number of DOF allowed by the specific joint. While a joint may add or remove DOF, in Simbody a mobilizer can only add DOF to a system giving to a body the ability to move relative to its "parent", allowing translation and/or rotational motion of the body frame and providing a parameterization of that motion. It is not possible to create topological loops with mobilizers because they are restricted to connect bodies to their unique parents. The body Ground is the unique body that has no parent and no mobility.

The most common mobilizer types are sliding, torsion, and orientation. A *sliding mobilizer* provides a single DOF representing translation along a defined axis, adding a single coordinate to the system's set of generalized coordinates. A *torsion mobilizer* provides a single DOF representing rotation about a defined axis and adds a single generalized coordinate with angular units (in Simbody, radians are used as angular units). An *orientation mobilizer* permits unrestricted relative orientation between its pair of bodies, that is, three DOF and at least three corresponding generalized coordinates (for dynamics these require a four-element quaternion).

Other mobilizers are compositions of the three basic types. For example, a *cartesian mobilizer* is a composition of three sliding joints with orthogonal axes and allowing unrestricted relative translation (three DOF) between the bodies it connects. A *free mobilizer* is a composition of a cartesian and an orientation mobilizer and allows six DOF between its bodies. This last one serves to introduce independent rigid bodies into the system simply providing a convenient reference frame and corresponding coordinates with which to express their motion. Like all other mobilizers, a free mobilizer can be placed between any two bodies. Table 4.1 shows the mobilizers available in Simbody illustrating the DOF allowed by each of these mobilizers.

Table 4.1 - Mobilizer types available in Simbody

Mobilizer Type	Translational/Rotational Axis	Number of DOF
Free		6 DOF
Cartesian	y z	3 DOF
Orientation	2 3 6 x	3 DOF
Universal	z t x	2 DOF
Sliding	Z X	1 DOF
Torsion	2 () X	1 DOF
Welded	x z	0 DOF

Figure 4.5 illustrates a body B being added to a tree already containing its parent P, like described above. When this information is supplied to the appropriate Simbody method, the new body becomes part of the growing tree. The frames M and F are used to define a *reference configuration* for each body with respect to its parent. For most mobilizers, that is the configuration in which M and F are overlaid, and corresponds to a value of zero for the mobilizers generalized coordinates.

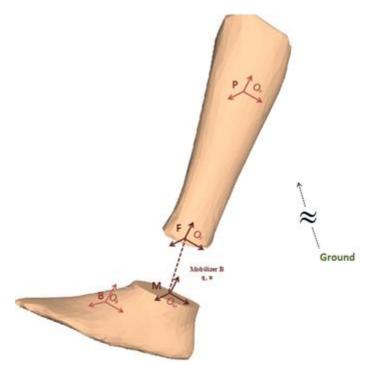


Figure 4.5 - Adding a body B to a multibody tree already containing parent body P (Based on Sherman 2010).

In Simbody a multibody system is represented as a multibody tree, that is, tree-structured interconnected bodies of which Ground (body 0) is the root. To add a body B to the multibody system it's necessary to specify the following properties:

- A reference frame (axes and origin) for the body B (body frame B).
- The parent body P (with body frame P), which must already be in the multibody tree (or it could be the Ground body).
- Mass properties for the body B with the center of mass location and the inertia matrix.
- The mobilizer's moving frame M attached to B.
- The mobilizer's fixed frame F, attached to P.
- The kind of mobilizer to be used to connect B to its parent body P.

4.2.7 Simbody Constraints

Constraints represent arbitrary restrictions on the generalized coordinates and generalized speeds, and linear restrictions on accelerations. Each Simbody constraint generates one or more constraint equations (see Figure 4.6). Each independent constraint equation removes one degree of freedom from the system. In this sense constraints are the complement of mobilizers, whose generalized speeds each add one degree of freedom to the system.

Constraints among the moving bodies of a physical system act by introducing internal forces and moments. These forces can act on bodies or along mobilities (joint axes), and as with applied forces they can always be reduced to a system of forces acting only along the mobilities. The only difference between constraint forces and externally applied forces is that the constraint forces are unknown and must be solved simultaneously with the system accelerations.

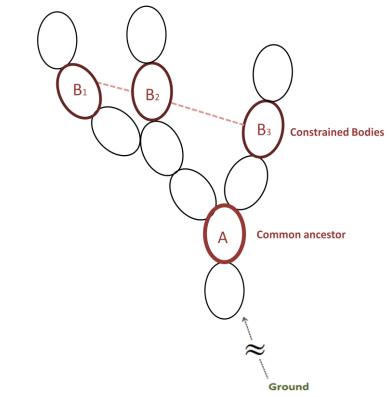


Figure 4.6 - Constraint topology. This shows a single Constraint C with three constrained bodies B_k and the outmost common ancestor body A (based on (Sherman 2010)).

4.2.8 Contact Models

In the absence of experimental data, or when trying to predict new motions, contact with the environment (e.g. ground) must be modeled. To obtain usable results in a multibody context, it is necessary a method that can calculate forces produced during contact, treating it like another force among the many that influence the behavior of multibody systems, ensuring that an accurate behavior will result.

Simbody provides two compliant contact models that take deformations into account to generate contact forces. The first is the Hunt-Crossley force model (Hunt and Crossley, 1975), which is based on Hertz contact theory (Hertz, 1881). This method analytically computes deformations from linear elasticity theory, but it is limited to simple geometric forms. The second is the Elastic Foundation Model (Pérez-González, Fenollosa-Esteve et al., 2008), which uses a mesh to represent the arbitrary complicated geometric surfaces in contact, and calculates deformations and forces using a simplified bed-of-springs elastic model.

For each contact element, a force composed of three effects (stiffness, dissipation, and friction) is produced:

$$f_{contact} = f_{stiffness} + f_{dissipation} + f_{friction}$$
(4.19)

Calculation of $f_{stiffness}$ differs between the two contact models but the same method is used for the dissipation and friction terms, once the stiffness force has been determined (Sherman 2010).

4.2.8.1 Hunt Crossley Contact Model

This model is based on Hertz theory of elastic contact (Johnson, 1987) and on the Hunt and Crossley model for damping (Hunt and Crossley, 1975) and it is used tries to predict the contact behavior during a dynamic simulation, using only the material properties and geometry of the surfaces in contact.

To apply Hertz theory it is necessary to name two linearly elastic materials in a non-conforming contact situation, where the dimensions of the contact area are small compared to the curvatures, and small compared to the overall dimensions of the objects. Contact must initiate at a common point at which the two surfaces normals are opposed. Each of the contacting surfaces must be approximated by an ellipsoid at the contact point and these may be added together to characterize the separation between the two surfaces. Thus the undeformed geometry of contact can be represented by a contact point and normal, and the two implicit representations of the contacting ellipsoids. Although Hertz theory can be applied to general curved shapes contact, Simbody only provides Hertz contact for planes, spheres, and ellipsoids (Sherman 2010) (see Figure 4.7).

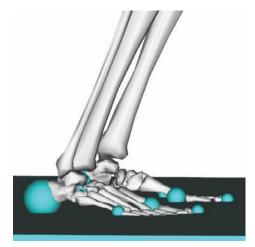


Figure 4.7 - Hunt and Crossley force Spheres, attached to different rigid bodies to simulate the contact between the foot and the floor (Sherman, Seth et al., 2011).

In Simbody, the Hunt and Crossley contact model is especially well-suited for soft contacts such as are common in biology, since the impact velocities should be small enough not to cause permanent yielding of the materials.

Figure 4.8 defines the Hunt and Crossley geometry of contact for the case of a set of spheres with a halfspace. To describe the model implementation it will be considered a collision between two bodies, B₁ and B₂, in which a sphere attached to B₁ contacts the halfspace attached to B₂.

The contact force is a function of the surfaces' deformation, among other contact parameters. Although surfaces are considered to be rigid in this model, deformation is calculated as the displacement x, i.e., the total deformation of the two surfaces along the contact normal and so, when x > 0, the surfaces are in contact (see Figure 4.8 for the two spheres' contact example). The resulting normal force, contact area dimensions and pressure distribution can then be determined just from the material properties, undeformed contact geometry and deformation x.

Under the above restrictions, Hertz theory assumes that the deformation of the two surfaces produces an elliptical contact area, in a contact plane perpendicular to the contact normal. The

resulting normal force, contact area dimensions, and pressure distribution can then be determined just from material properties, undeformed contact geometry, and deformation x. The force magnitude is

$$f_{stifness} = f_{Hz} = \left(\frac{4}{3}\sigma R^{\frac{1}{2}}E^*\right) x^{\frac{3}{2}}$$
(4.19)

where *R* is a composite relative radius of curvature, *E*^{*} is a composite elastic modulus, and $\sigma \ge 0$ is an eccentricity factor with $\sigma = 1$ for circular contact, and slowly growing as a function of elliptic integrals of the ratio of the two relative curvatures. *R* and σ depend only on the curvatures of the separation ellipsoid, so the parenthesized quantity above is independent of *x*. Although the materials are assumed linear elastic, the force-displacement relationship is nonlinear because of the changing geometry during contact (Johnson, 1987).

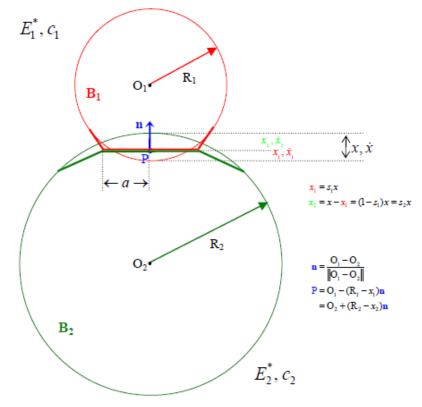


Figure 4.8 - Contact geometry for the Hertz/Hunt and Crossley model, for the two spheres contact example (Sherman 2010).

To apply this force, Simbody calculates an instantaneous contact point P, located along the line separating the initiation points on each surface, with the exact location dependent on the relative stiffness's of the two contacting materials (Sherman 2010). If the materials are the same, P will be located midway between the two surfaces. If one surface is much stiffer than the other then P will be located much closer to the undeformed surface of the stiff (non-deforming) body than to the undeformed surface of the soft body. P determines the height of the contact patch ellipse along the contact normal and is the center point of the contact area ellipse. The contact

force is applied to each body at P along the contact normal in opposite directions, such that the force is always pushing on each surface, never pulling (Sherman 2010).

Once the magnitude of the stiffness force has been determined as above, the Hunt and Crossley dissipation force may be calculated as

$$f_{HC} = \frac{3}{2} f_{Hz} c^* \dot{x}$$
(4.20)

where c^* is an effective dissipation coefficient combining the individual dissipation properties of the two contacting materials. The material property c may be determined from impact experiments as the negated slope of the coefficient of restitution vs. impact velocity curve at low velocities, using the relationship

$$e = 1 - cv \tag{4.21}$$

where e is the measured coefficient of restitution and v is the impact speed. The coefficient of restitution is not a material property. More detailed explanation on computation of c* from individual material properties in (Sherman, 2010).

Hunt and Crossley showed that the total force

$$f_{Hz} + f_{HC} \ge 0 \tag{4.22}$$

(4.22)

under typical conditions, and that negative total forces are due to un-modeled losses, not allowing the total dissipative force to become negative

$$f_{dissipation} = \max(f_{HC'} - f_{Hz})$$
(4.23)

This account for all contact forces in the normal direction that is

$$f_{normal} = f_{stifness} + f_{dissipation} \tag{4.24}$$

Finally, the friction force is calculated as follows. Find the body points coincident with the contact point P and calculate their relative velocity **v** in the contact plane. With slip rate $v = |\mathbf{v}|$ it is possible to calculate the magnitude of the friction

$$f_{friction} = \mu(\mathbf{v}) f_{normal} \tag{4.25}$$

where μ represents an effective coefficient of friction that is dependent only on the slip velocity, but is parameterized by given surface properties of the materials in contact: static, dynamic, and viscous coefficients of friction, and a transition speed at which static friction reaches its peak value.

4.2.8.2 Elastic Foundation Model

The Elastic Foundation Model (EFM) assumes that contacting solids may be considered rigid bodies for a thin layer of elastic material of thickness h at the surfaces. Linear elastic properties are determined for the material properties in contact and combined into a composite stiffness modulus E^* as for Hertz contact, though with a different combining formula (Johnson, 1987; Sherman, Seth et al., 2011)

The geometry of each surface, which can be arbitrarily complicated, is approximated with a triangular mesh of suitable density. This force is only applied to contacts involving a triangle mesh, though the object colliding with the mesh may be of any type (see Figure 4.9). Contacts which do not involve a triangle mesh are ignored.

At the centroid of each triangle, on each surface, is placed a spring whose stiffness k can be determined from the area of its triangle, the composite material property E^* and thickness h. This forms a "bed of springs" on the surface of each body that can be used to generate forces during contact.

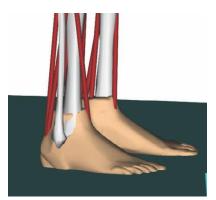


Figure 4.9 - Elastic Foundation mesh-based forces for representing foot-floor contact in OpenSim (Sherman, Seth et al., 2011).

When an EFM body A contacts another body B, Simbody determines all the triangles of A whose centroids c are inside body B, considering only undeformed geometry. For each of these triangles, the point S on body B's surface closest to the centroid c is determined. A displacement x is determined as the distance from the centroid to S (see Figure 4.10). A spring is considered to be displaced if its base location is inside the other object, and the contact point is taken to be the nearest point on that object's surface.

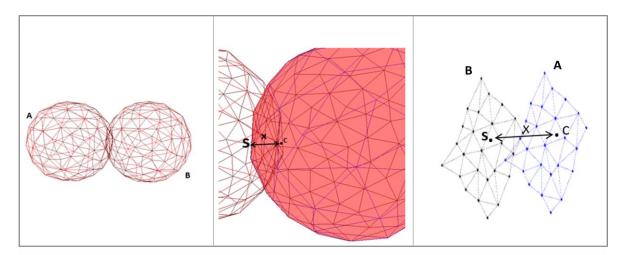


Figure 4.10 – Left and Middle: Two triangular mesh spheres (A and B), in contact. Right: Contact between body A and body B with the Elastic Foundation Contact Model: Simbody determines each triangles of A whose centroids are inside body B. *S* represents a point on body's B surface, closest to a centroid *c* located on body's A polygon. A displacement *x* is determined as the distance from the centroid to point *S*, for each polygon.

Then a force kx is applied to both bodies using a contact point *P* along the line segment between the centroid and *S*. The force exerted by each spring along its displacement direction is given by

$$f = kax(1+c^*v) \tag{4.26}$$

where k is the spring stiffness, a is the area of the triangular face the spring belongs to, x is the displacement distance, c is the spring's dissipation coefficient, and v the velocity along x.

A Hunt and Crossley-like dissipation term $kx(c^*x)$ is added to complete the normal force, and relative velocities are calculated at P and used to generate friction forces in the plane of the triangle using

$$f_{friction} = \mu(v) f_{normal} \tag{4.27}$$

If the springs are assumed to represent a uniform layer of elastic material over a rigid substrate, the stiffness is given by

$$k = \frac{(1-p)E}{(1+p)(1-2p)h}$$
(4.28)

where *E* is the Young's modulus of the elastic layer, *p* is its Poisson's ratio, and *h* is its thickness.

The friction force exerted by each spring is

$$f = f_{normal} \cdot \frac{\min\left(\frac{vs}{vt}, 1\right)(ud + 2(us - ud))}{\left(1 + \left(\frac{vs}{vt}\right)^2\right) + uv.vs}$$
(4.29)

where f_{normal} is the normal force at the contact point, vs is the slip (tangential) velocity of the two bodies at the contact point, vt is a transition velocity, and us, ud, and uv are the coefficients of static, dynamic, and viscous friction respectively.

This is repeated independently for each overlapping triangle. When two meshes collide, the springs on each mesh are treated independently: each mesh is assumed to be rigid for purposes of calculating the force exerted by the other mesh's springs. If B is also an EFM body, then the same calculation is performed for each of B's triangles whose centroids are inside A. All force contributions from each triangle are summed up and used to calculate the net force and moment applied to the two rigid bodies. The distribution of normal forces is also used to calculate the center of pressure for the irregular contact area.

EFM produces results that are inferior to the finite element method (FEM) but take much less time to compute. In contrast to Hertz and FEM, EFM does not account for coupling between elements and hence does not converge to the result predicted by linear elastic material theory even at very fine mesh resolutions (Sherman, Seth et al. 2011). Despite this limitation, EFM can give very good agreement with FEM for total force even though patch geometry may not agree as well (Pérez-González, Fenollosa-Esteve et al., 2008).

In this work, the EFM will be used to simulate the contact between the rigid bodies, since it would be very difficult to implement the Hunt-Crossley model given the complex geometries of the prototypes.

Chapter V

Simulation Model Definition

5.1 3D acquisition of human anatomy

The lower limb model used in this work was acquired using a 3D scanner technique (Ana Luisa, 2010). This technique analyses a real-world object or environment in order to collect data on its shape and possibly its appearance. The objective of 3D scanner is to obtain a points cloud of geometric samples on the surface of the subject and collect distance information about surfaces, at each point. These points can then be used to create a virtual surface, in a specific program (Ana Luisa, 2010).

There are two kinds of scanners: Contact 3D scanners, which require physical touch and are slower than other scanning methods, and non-contact 3D scanners that can be active (emitting and detecting their own radiation or light) or passive (detecting reflected ambient radiation). The points cloud produced by the 3D scanners can be used directly in some CAD software, where it can be edited (Ana Luisa, 2010).

To obtain the points cloud it was used a non contact 3D active scanner, provided by the Mechanics Department of Instituto Superior Técnico (IST), in Lisbon. Figure 5.1 illustrates the method used in the application of this technique. Some marks were placed on the lower limb, as reference points. This reference points were slowly scanned and saved to a computer in order to make the points cloud. After the scan, the points cloud had to be edited, in order to eliminate disconnected points that might be mistakenly introduced.



Figure 5. 1 - Left: First step on the 3D scanning, marking the reference points for the points cloud creation; Middle: Reference points marked. Lower limb prepared to be scanned; Right: Points cloud generated after the 3D scanning. This technique often introduces some points that are not part of the scanned object, so the points cloud needs to be edited (Ana Luisa, 2010).

5.2 Geometric Modeling of the Leg and AFO Meshes

After the 3D scan, the collected data was used to construct the 3D prototype of the lower limb and the articulated AFO. Geometric Modeling creates 3D objects directly from a geometric database without specific tooling or human intervention, in CAD software. This type of software use computer technology for the process of design. SolidWorks is CAD software, based in parametric computation, which makes tridimensional shapes from basic geometric shapes. SolidWorks CAD system was used to transform the points cloud into a mesh as illustrated in Figure 5.2 (Ana Luisa, 2010).

After having the lower limb geometry (see Figure 5.2) the articulated AFO was constructed using also SolidWorks, creating the lateral module and the plantar module of the orthosis separately. The construction process is illustrated in Figure 5.3.

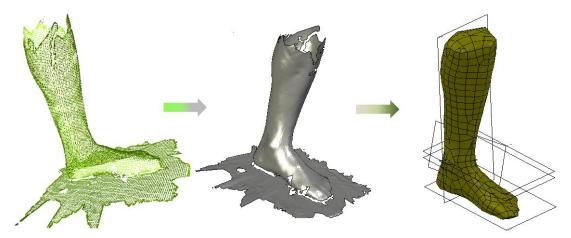


Figure 5. 2 - Creation of the lower limb geometry. Left: Points cloud obtained after the 3D scanning; Middle: Transformation of the points cloud into a mesh, in SolidWorks; Right: Final mesh created in SolidWorks, representing the human anatomy scanned.

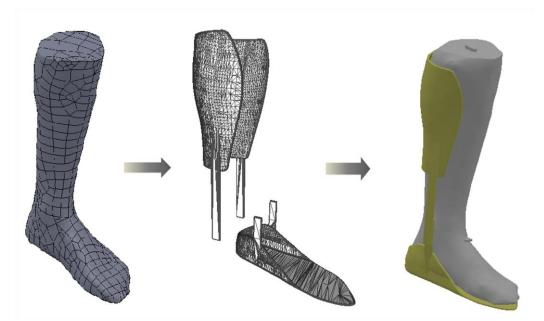


Figure 5. 3 - Creation of the Ankle-Foot Orthosis geometry based on the lower limb geometry.

Both geometries were used as starting point. Since one of the main goals of this work was to simulate contact between the lower limb and the orthosis, it turned out to be necessary the creation of other geometries to represent the straps, usually incorporated in every type of orthotic devices to maintain the device adjusted to the patient's body (see Figure 5.4 a). These straps were introduced in

the former model in order to simulate, as faithfully as possible, the patient's condition during walking. To create these geometries, similarly to what was done before, SolidWorks software was used. The resulting meshes are illustrated in Figure 5.4 b)

Also, it was necessary to divide the lower limb prototype in two distinct parts to simulate the ankle joint. The lower limb was divided at the ankle joint level resulting in two different geometries: foot and leg (see Figure 5.5).



Figure 5. 4 - a) Articulated Ankle-Foot Orthosis with straps included that allow to adjust the AFO to the patient's leg (source: www.orthopedicmotion.com); b) Strap geometries, created in SolidWorks, added to the former orthosis prototype.

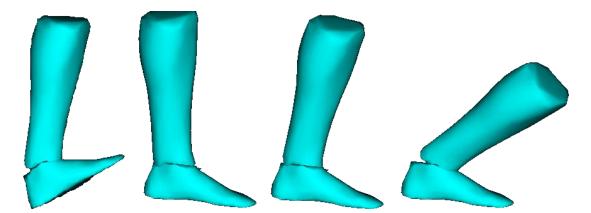


Figure 5. 5 - Foot and Leg geometries obtained from cutting the lower limb prototype at the ankle level. The images were taken from OpenSim software and illustrate the foot and leg rotation about the ankle joint.

The extension files recognized by OpenSim are not the same as the extension files created in SolidWorks being necessary to use other software to make this conversion. Also, the collision detection algorithm used by OpenSim (see Section 4.2.8.2) assumes that only closed water-tight

surfaces can be used. Additionally the number of faces in the triangle meshes must not be too high, otherwise the meshes are not recognized by OpenSim and the computational cost will be tremendous (making that each simulation takes too long to get to the final result). The maximum recommended number of faces for each mesh is approximately 10.000. Because some of the meshes created in SolidWorks had more faces than the recommended, and to ensure that all the other features were fulfilled, it was necessary to use two different softwares: Geomagic Studio 12 and MeshLab.

Geomagic Studio 12 is a 3D software for creating digital models of physical objects and integrates tools for rapid creation and correction of meshes. This software was used in this work as a tool to edit and correct the meshes created in SolidWorks. Specifically, it was necessary to remove all the spikes and holes presented in the mesh, using 'MeshDoctor' tool. Next, the 'Close Manifold' tool was used to create a water-tight mesh. These steps were performed in all the meshes and the output files were recorded in '.stl' extension files, so they could be used in the next software: MeshLab.

MeshLab is open source software for processing and editing 3D triangular meshes. In this case, MeshLab Decimate Filter was used to decrease the number of faces of each mesh, until the maximum number of faces was not exceeded. With this software was also possible to align all the meshes, using the Transform Filter that allows rotating and translating the meshes until everything is perfectly aligned. Among all the formats available to output the data, the '.obj' format is the one required by OpenSim. At this point, the meshes were prepared to be used in the Elastic Foundation Contact model.

5.3 Geometry Visualization Files

As mentioned above, OpenSim API is built on Simbody, which allows performing simulations of multibody systems. As described in Chapter IV, a body defined in Simbody is just a moving reference frame with the mass properties (mass, center of mass and an inertia tensor) associated, but with no geometry attached. Because of this, when performing simulations with Simbody, bodies have no geometry visualization files attached and therefore, it is not possible to visualize them in OpenSim GUI, although their correct definition.

Hence, the geometry visualization file does not interfere in bodies' definition. The only contribution of the geometry file, besides the ability to visualize the body in the OpenSim GUI, is to locate the body fixed frame as this is coincident with the origin of the geometry file created to represent that same rigid body.

To create the geometry visualization files Paraview software was used. ParaView is an opensource, multi-platform data analysis and visualization application, where is possible to create 3D geometries.

In this work, the geometries were already created from MeshLab, and consequently from SolidWorks, although in a different format. Paraview reads the '.obj' files outputted from MeshLab and convert these to '.vtp' files. In this way, the geometry visualization files will match the geometry meshes, which will be necessary to implement the contact model. The only modification necessary to perform in the '.vtp' files was to redefine their origin. Figure 5.6 illustrates the bodies and their origin location defined in Paraview. Note that the reference axes notation in Paraview is the same as in OpenSim.



Figure 5. 6 - The individual origin location for the six bodies defined in the multibody system. By choice, the origin of all the bodies was placed at the same location, coincident with the ankle joint.

5.4 Mass Properties

The mass properties needed to define a body in Simbody include: mass, center of mass and the moments of inertia.

The calculations for leg and foot mass were based on the work of Winter, illustrated in Table 5.1 (Winter 1991). Knowing the total weight of the person whose leg was scanned (Ana Luisa, 2010) the masses for both foot and leg were calculated as follows:

$$M_{Foot} = 0.0145*M_{Total} = 0.0145*72Kg=1.044Kg$$

$$M_{Leg} = 0.0465*M_{Total} = 0.0465*72Kg=3.348Kg$$
 (5.1)

Since the AFO prototype model was actually manufactured (Ana Luisa, 2010), the AFO elements were weighed and the individual masses obtained:

$$M_{Down_part} = 0.170 \text{Kg}$$

$$M_{Up_part} = 0.320 \text{Kg}$$

$$M_{Strans} \square 0.020 \text{Kg}$$
(5.2)

OpenSim uses the SI convention (length in meters; mass in kilograms; time in seconds; forces in Newton; and moments/torques in Newton.meters). Angles can be in degrees or radians; internally,

OpenSim uses radians. Also, the center of mass and moments of inertia are defined with respect to the body's local reference frame, located on the body itself which is coincident with the origin of the body's geometry file defined in Paraview. Taking this into account, the values for the center of mass and inertia were taken from SolidWorks and the coordinates were calculated as the distance between the center of mass given by SolidWorks and the origin of the reference frame, coincident with the origin reference frame defined in Paraview. The coordinate values for the center of mass of the six rigid bodies follow:

$$\begin{aligned} \mathbf{r}_{C_{Mass_{Leg}}} &= (0.00183, 0.17849, -0.02869) \, [m] \\ \mathbf{r}_{C_{Mass_{Foot}}} &= (0.03524, -0.03765, -3.22) \, [m] \\ \mathbf{r}_{C_{Mass_{Foot}}, part} &= (0.02226, -0.06392, -0.00885) \, [m] \\ \mathbf{r}_{C_{Mass_{Up}, part}} &= (-0.01364, 0.17797, 0.00692) \, [m] \\ \mathbf{r}_{C_{Mass_{Foot}, Strap}} &= (0.13192, -0.04731, 0.00307) \, [m] \\ \mathbf{r}_{C_{Mass_{Leg}, Strap}} &= (0.05025, 0.26411, 0.00265) \, [m] \end{aligned}$$

The principal moments of inertia for each body were calculated in SolidWorks, relative to the bodies' center of mass. Since Simbody expects these values to be given relative to the bodies' local fixed frame it was necessary to apply the Parallel axis theorem (or Steiner Theorem). The parallel axis theorem says that given the body's moment of inertia, about a parallel axis through the object's centre of mass, and the perpendicular distance *r* between the axes, the moment of inertia about new axis is given by:

$$\mathbf{I}_{z} = \mathbf{I}_{cm} + m\mathbf{r}^{2}$$
(5.4)

Hence, the principal moments of inertia, (I_x, I_y, I_z) obtained for each body were:

$$\begin{split} \mathbf{I}_{o_{Leg}} &= (0.024, 0.111, 0.027) \, [\text{Kg.m}^2] \\ \mathbf{I}_{o_{Foot}} &= (0.002, 0.005, 3.542 \text{x} 10^{-4}) \, [\text{Kg.m}^2] \\ \mathbf{I}_{o_{Up,part}} &= (0.0032, 0.0113, 0.0025) \, [\text{Kg.m}^2] \\ \mathbf{I}_{o_{Down,part}} &= (2.033 \text{x} 10^{-4}, 0.0012, 4.423 \text{x} 10^{-4}) \, [\text{Kg.m}^2] \\ \mathbf{I}_{o_{Foot,Strap}} &= (3.685 \text{x} 10^{-5}, 6.192 \text{x} 10^{-5}, 6.376 \text{x} 10^{-6}) \, [\text{Kg.m}^2] \\ \mathbf{I}_{o_{Leg,Strap}} &= (5.965 \text{x} 10^{-5}, 0.0014, 2.954 \text{x} 10^{-5}) \, [\text{Kg.m}^2] \end{split}$$

Segment	Definition	Segment Weight/ Total Body Weight	Center of Mass/ Segment Length		Radius of Gyration/ Segment Length			
			Proximal	Distal	C of G	Proximal	Distal	Density
Hand	Wrist axis/knuckle II middle finger	0.006 M	0.506	0.494 P	0.297	0.587	0.577 M	1.16
Forearm	Elbow axis/ulnar styloid	0.016 M	0.430	0.570 P	0.303	0.526	0.647 M	1.13
Upper arm	Glenohumeral axis/elbow axis	0.028 M	0.436	0.564 P	0.322	0.542	0.645 M	1.07
Forearm and hand	Elbow axis/ulnar styloid	0.022 M	0.682	0.318 P	0.468	0.827	0.565 P	1.14
Total arm	Glenohumeral joint/ulnar styloid	0.050 M	0.530	0.470 P	0.368	0.645	0.596 P	1.11
Foot	Lateral malleolus/head metatarsal II	0.0145 M	0.50	0.50 P	0.475	0.690	0.690 P	1.10
Leg	Femoral condyles/medial malleolus	0.0465 M	0.433	0.567 P	0.302	0.528	0.643 M	1.09
Thigh	Greater trochanter/femoral condyles	0.100 M	0.433	0.567 P	0.323	0.540	0.653 M	1.05
Foot and leg	Femoral condyles/medial malleolus	0.061 M	0.606	0.394 P	0.416	0.735	0.572 P	1.09
Total leg	Greater trochanter/medial malleolus	0.161 M	0.447	0.553 P	0.326	0.560	0.650 P	1.06

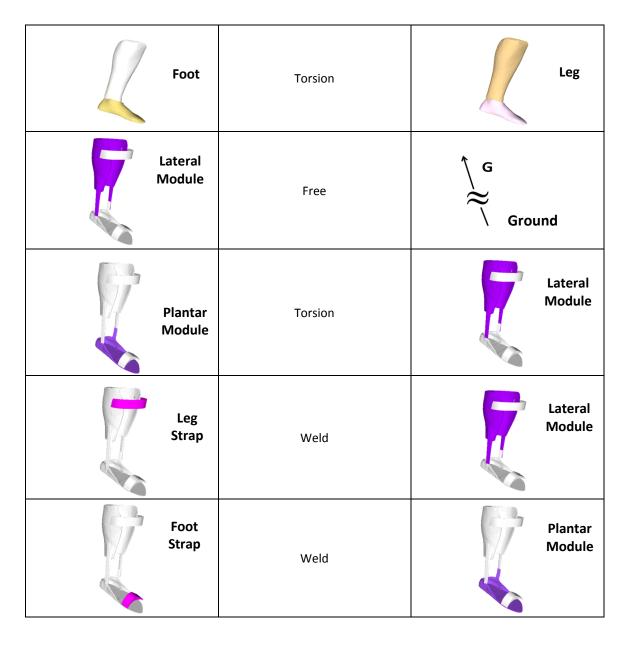
Table 5. 1 - Anthropometric Data (Winter, 1991).

5.5 Defining Mobilizers between the Bodies

Chapter IV describes how bodies in a Simbody multibody system connect with each other. In Simbody, a multibody system is represented as a multibody tree of interconnected bodies, where Ground (body 0) represents the root. Bodies are connected to a parent body through a mobilizer, which provides mobility between this and the body. Table 5.2 illustrates the types of mobilizers used between the different bodies and the ground.

Table 5. 2 - Bodies and mobilizers used to connect these to their parent bodies.
--

Body	Mobilizer	Parent Body		
Leg	Free	∫ G ぞ Ground		



5.6 Defining Contact Between the Multibody System Bodies

In section 4.2.8 the two contact models provided by Simbody were described. In this work, the Elastic Foundation contact model is used instead of Hunt-Crossley model.

Hunt Crossley contact model proved to be less accurate and more difficult to implement, given the irregular geometry of the prototypes. In addition, it would be necessary to define too many contact spheres in order to simulate a real contact between the bodies, and the computational cost of this implementation would be enormous and time consuming (see Section 4.2.8.1).

Since the meshes for all the bodies defined in the multibody system were already created in SolidWorks, the Elastic Foundation model proved to be the most consistent choice, in order to obtain results closer to reality and more accurate in terms of distribution of forces. Hence, after assigning all the meshes to the respective bodies creating the contact geometries, it was necessary to define the different pairs of contact. In order to study the contact forces between the lower limb and the AFO, the following pairs of contact were defined: a contact force between the foot and the plantar module of the orthosis prototype; a contact force between the foot and the Foot Strap; a contact force between the leg and the Lateral module of the AFO; a contact force between the leg and the Leg Strap (see Figure 5.7).

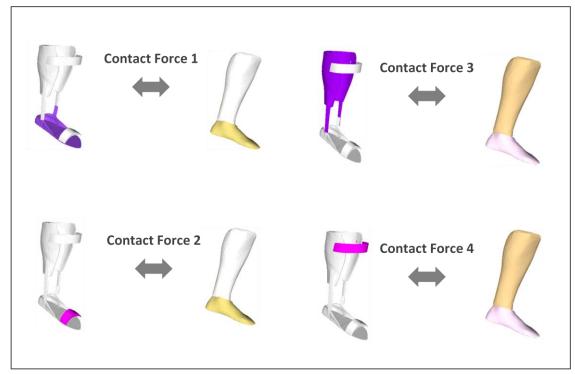


Figure 5. 7 - Definition of the different contact forces existing in the model: Only the contact forces between the pairs of contact of interest to this work were defined.

Equation 4.28 represents the stiffness, k, for the Elastic Foundation contact model. From the literature, it was founded that the Young's modulus and Poisson's ratio for human flesh is E = 50 kPa and v=0.36, for human bone is E = 9 GPa and v=0.4 and for Polyvinyl Chloride (PVC) is E = 3.4 GPa and v=0.36 (Creations; Leon Bennett; Beer, Junior et al., 2006). With these values, the stiffness for each pair of contact was calculated, opting to consider the material with the lower stiffness for its calculation. Hence, the stiffness values obtained for a 1mm thickness (h) were:

$$k_{Flesh} = \frac{(1-0.36)(50x10^3)}{(1-0.36)(1-2*0.36)(1*10^{-3})} = 1.78e8 \text{ (N.m}^{-3})$$

$$k_{Bone} = \frac{(1-0.4)(9x10^9)}{(1-0.4)(1-2*0.4)(1*10^{-3})} = 4.5e13 \text{ (N.m}^{-3})$$

$$k_{PVC} = \frac{(1-0.36)(3.4x10^9)}{(1-0.36)(1-2*0.36)(1*10^{-3})} = 1.21e13 \text{ (N.m}^{-3})$$

To store the net resultant contact forces in a *.mot file, the *ForceReporter* analysis was used, allowing to record not only the net resultant contact forces defined, but also other prescribed forces applied to the model, during the simulation.

5.7 Prescribed Motion

This section describes how the kinematic and kinetic experimental data were acquired as well as the calculations necessary to obtain the joint angles and trajectories necessary to prescribe a non-pathological gait movement to the system. Ahead, the calculations necessary to obtain the ground reaction forces values and to convert the kinetic data from the action-oriented coordinate system to OpenSim's coordinate system are explained.

5.7.1 Experimental Kinematic Data Acquisition

The experimental kinematic data was acquired in the Lisbon Biomechanics Laboratory (LBL). The acquisition of kinematic data was made by means of eight IR cameras – Qualisys ProReflex and the acquisition software used was Qualisys Track Manager (QTM) (QUALYSIS 2010). The markers used in the trials were spherical passive markers with flat base and 19mm of diameter. They were made of polystyrene hemispheres covered in special retro-reflective tape. (Gonçalves 2010).

The total number of markers used was 14, distributed along the lower limbs (7 markers in each). The distribution of the left lower limb markers is illustrated in Figure 5.8: two markers were placed around the knee, on the medial and lateral side; two markers were placed on the ankle, one at the lateral side and another one on the medial side. One marker was placed on the heel, and the remaining two markers were placed on the II and V metatarsal head. Two markers were used in the ankle and knee joints because this enables an easy and more precise determination of the articular center of those joints, by computing the medial point of the two markers (Gonçalves 2010).

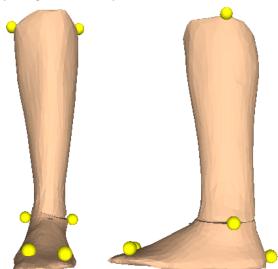


Figure 5.8 - Marker set protocol: markers in anterior view (left) and lateral (right) view.

QTM was used to acquire the markers positions and treat the trajectories. The Initial Contact (left foot) was chosen as the first event. Depending on the stride to be analyzed (right or left), one should consider at least 10 frames before the IC of the foot in analysis and at least 10 frames after the

second IC of the same foot (Gonçalves 2010). This measure is essential to a correct data filtering. Kinematic data was then exported to a *.tsv file. In order to filter data and change from the QTM to OpenSim reference frame (see Figure 5.9) it was necessary to develop some routines in MatLab. The data was filtered with a 3rd order low pass digital Butterworth Filter with a cutoff frequency of 0.16Hz.

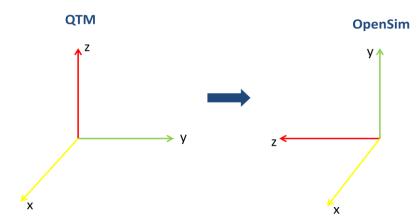


Figure 5.9 - Reference frames in QTM and OpenSim are not coincident. In order to have the kinematic data consistent with the OpenSim reference frame it was necessary to make the equivalent changes.

5.7.2 Determining Joint Angles

In gait analysis, human body segments are generally modeled as rigid bodies and their rotation is assumed to take place about a fixed point in the proximal segment, which is considered to be the center of the joint. Euler angles have been successfully applied to describe a relative rotation of one segment with respect to another segment in 3D space (see section 4.2.3). Other methods can be used, for example Lewis and Lew defined the orthopedic angles that are the same as Euler angles but they are defined according to the clinical terms (flexion, extension, abduction, among others) (Kadaba, Ramakrishnan et al., 1990).

The joint angles definition used in this thesis follows the convention of Winter and the International Society of Biomechanics. Winter states that all segments must be defined as positive in a counter-clockwise direction from the horizontal in order that the first and second time derivatives have the correct polarity for subsequent kinetic analyses (energy, moment of force and power). Thus, the joint angles have a positive value if these are in dorsiflexion and negative value if these are in plantar flexion (Winter 1991).

In the sagittal plane, it is assumed that the right side of the subject is being viewed as he progresses from left to right. Angles reported for the left limb should have the same convention as the right limb, in order to allow the direct comparison between the results of the two legs. According to Winter (see Figure 5.10) the sagittal angles for the lower limb are defined as follows:

- Foot Angle (θft) the angle between the horizontal and a line along the bottom of foot measured for the distal end (V metatarsalphalangeal joint).
- Leg Angle (θlg) represents the angle between the horizontal and the line defined by knee joint and ankle joint measured from the distal end of leg (ankle joint).
- Thigh Angle (θth) is the angle between the horizontal and the line defined by the thigh (hip joint to knee joint) measured from the distal end of thigh (knee joint).

- Pelvic Tilt represents the angle between a horizontal line and the pelvis (line between PSIS iliac and the ASIS)
- Trunk Angle (θtr) represents the angle between the horizontal and the line defined by the axis of spine (C7 to L5)
- Ankle Angle (θa) represents the angle between the foot and the leg minus 90°. (θa=θft-θlg-90°)
- Knee Angle (θ k) represents the angle between the thigh and the leg. (θ k= θ th- θ lg)
- Hip Angle (θh) is the angle measured between the thigh and the trunk. ($\theta h = \theta th \theta tr$)

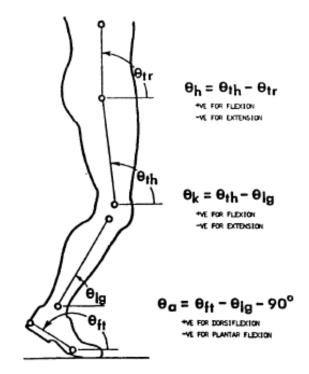


Figure 5. 10 - Definition of joint angles of lower limbs in sagittal plane (Winter 1991).

To calculate the leg ankle angle for the kinematic data acquired, some routines in MatLab were developed. Figure 5.11 illustrates the results obtained from those calculations, which are consistent with the literature (Winter 1991).

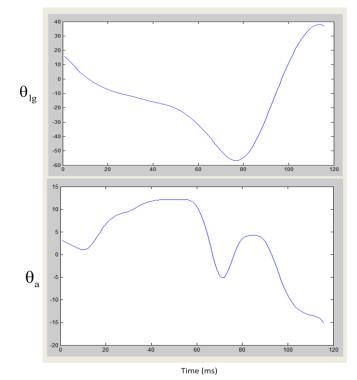


Figure 5. 11 - Joint angles obtained for the leg (top) and the ankle (bottom).

5.7.3 Trajectories

For every mobilizer defined in OpenSim, it is possible do define a *CoordinateSet* representing all the DOF allowed by that mobilizer. For example, if we define a *Free* mobilizer between two bodies, the CoordinateSet will represent the six DOF allowed by the *Free* Mobilizer: three rotations and three translations along the x, y and z axes. For Torsion mobilizer there will be only one DOF allowed between the two bodies. In this case the *CoordinateSet*, by default, will define only one rotation along the z axis.

OpenSim also enables the *setPrescribedFunction* which receives as an input a function of time and will apply that function to a "coordinate" rather than to a "body". If a body is attached to another using a mobilizer, that has multiple coordinates (defined by the *CoordinateSet*) and it is possible to specify a different function for each coordinate.

One of the objectives of this work was to prescribe a non-pathological gait movement to the system in order to study the interface contact forces developed between the surfaces. This section explains how the movement can be prescribed to the leg and foot sub-system.

As described in Section 5.5, the Leg is connected to the *Ground* Body with a *Free* Mobilizer and the Foot is connected to the Leg by a *Torsion* Mobilizer. This means that, in order to prescribe any movement to the Leg-Foot system, it will be necessary to specify the six degrees of freedom of the Free mobilizer and the unique degree of freedom of the Torsion mobilizer (between the Foot and the Leg).

By default, the orientations in OpenSim are described using body-fixed X-Y-Z Euler angles and the translational coordinates are given about the body's local reference frame. One would expect that the trajectories of the kinematic data obtained in section 5.7.1 corresponded to the trajectories necessary to prescribe the translations, over time, in the three axes x, y and z. However, by default, the translational coordinates represented by the *CoordinateSet* represent the coordinates in the body's local frame, instead of representing the coordinates in the inertial frame (Ground reference frame) (see Figure 5.12).

Through Equation 4.5 it was possible to deduce the Euler angles (Ψ, θ, σ) corresponding to the x, y and z orientations of the leg's body, for each time step. Since the trajectory vector with coordinates (x, y, z) expected by OpenSim is given in the body's local frame, **r'**, it was necessary to calculate the values for this vector using the trajectory vector **r**, given by the experimental kinematic data, and the body's rotation matrix. Using Equation 4.5, that represents the general rotation matrix of the individual rotations about the x, y and z axes, respectively, the **r'** values were obtained by multiplying the **r** vector and the correspondent inverse matrix of Equation 4.5:

$$\mathbf{r} = \mathbf{A}\mathbf{r}' \Leftrightarrow \mathbf{r}' = \mathbf{A}^{-1}\mathbf{r} \tag{5.2}$$

To systematically perform these calculations some MatLab routines were developed and after calculating the **r'** vectors, the *NaturalCubicSpline* function was applied in order to obtain the trajectories interpolation along the x, y and z axes individually as a function of time.

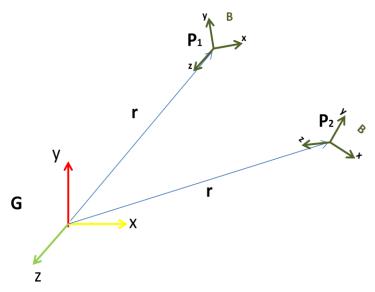


Figure 5. 12 - Representation of body B and its Inertial frame trajectory vector, **r**. To translate body B from a point **P**₁ to a point **P**₂ OpenSim expects to be given the body's local frame trajectory vector, **r'**, instead of vector **r**, as it would be expected.

Assuming that the ankle is stabilized and that there is only rotation along the medial-lateral direction, the unique DOF allowed by the torsion mobilizer was prescribed using the ankle angles (θ_a) of Winter's definition (see Figure 5.10).

5.7.4 Ground Reaction Forces

The reaction force generated from the contact between the orthoses and the ground is the ground reaction force (GRF), which is basically the reaction to the force the body exerts on the ground. The GRF is measured by the force plate.

The GRFs were acquired in the LBL with three AMTI-OR6-7 force platforms (508mm x 464mm). Since the data yielded by the force plates represents voltage, it was necessary to use some MatLab routines in order to obtain the corresponding forces and moments of force in Newton. The spatial arrangement of the force plates used is represented in Figure 5.13.

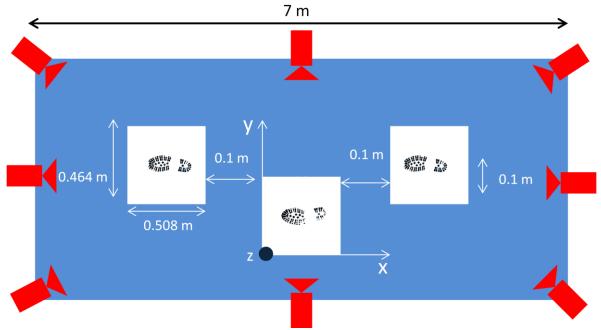


Figure 5. 13 - Representation of arrangement in space of the eight IR cameras (red) used to acquire the motion and the three force plates used to acquire the ground reaction forces (GRF) during the stride period (white) (Based on (Gonçalves 2010).

The AMTI force plates use the action-oriented coordinate system (see Figure 5.14a)). According to Kwon, the reference used to calculate the GRF should be the reaction-oriented coordinate system so it was necessary to convert one reference to the other (see Figure 5.14b)) (Kwon, 1998).

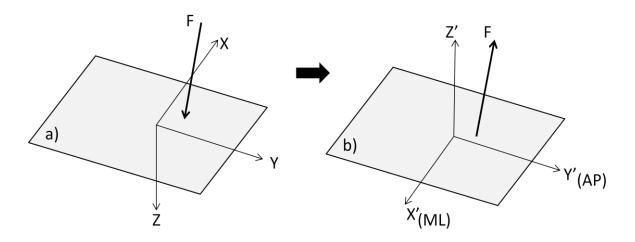


Figure 5. 14 - Conversion from action-oriented coordinate system (left) to reaction-oriented coordinate system (right).

To convert the data from the action-oriented system to the reaction-oriented system it is necessary to change the sign of the components of the GRF and moments, like described above:

$$\begin{cases} F_{x} \Rightarrow F_{x'} \\ F_{y} \Rightarrow -F_{y'} \\ F_{z} \Rightarrow F_{z'} \end{cases} \begin{cases} M_{x} \Rightarrow M_{x'} \\ M_{y} \Rightarrow -M_{y'} \\ M_{z} \Rightarrow M_{z'} \end{cases} \begin{cases} x \Rightarrow -x' \\ y \Rightarrow y' \\ z \Rightarrow -z' \end{cases}$$
(5.3)

All the forces acting between the foot and the ground can be summed to yield a single ground reaction force vector and a free torque vector. The point of application of the ground reaction force on the plate is the center of pressure (COP). The *Z* component of the COP position is always 0.The moment measured from the plate is equal to the moment caused by **F** about the true origin of the force plate, thus:

$$\begin{bmatrix} M_{x'} \\ M_{y'} \\ M_{z'} \end{bmatrix} = \begin{bmatrix} 0 & c & y-b \\ -c & 0 & -(x'-a) \\ -(y'-b) & x-a & 0 \end{bmatrix} \begin{bmatrix} F_{x'} \\ F_{y'} \\ F_{z'} \end{bmatrix} + \begin{bmatrix} 0 \\ 0 \\ T_{z'} \end{bmatrix} = \begin{bmatrix} (y-b)F_{z'}+cF_{y'} \\ -cF_{x'}-(x-a)F_{z'} \\ (x-a)F_{y'}-(y-b)F_{x'}+T_{z'} \end{bmatrix}$$
(5.4)

According to Equation 5.4 is it possible to determine the x and y values of the COP for each plate:

$$COP_{x'} = -\frac{M_{y'} + cF_{x'}}{F_{z'}} + a$$

$$COP_{y'} = \frac{M_{x'} - cF_{y'}}{Fz'} + b$$

$$T_{z'} = M_{z'} - (x' - a)F_{y'} + (y - b)F_{x'}$$
(5.5)

where (a,b,c) corresponds to the true origin of each force plate, which can be found in the calibration data sheet.

Because it is necessary to combine the ground reaction force data with the kinematic data obtained through motion analysis and because the GRF are prescribed to the model in the simulation, it was essential that the reference frame was the one according to OpenSim reference frame. In order to achieve that, another conversion had to be made from the reaction-oriented coordinate system to the OpenSim coordinate system (see Figure 5.15).

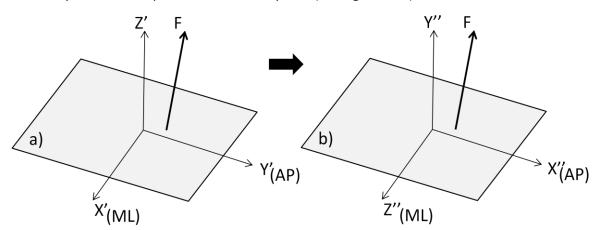


Figure 5. 15 - Conversion from reaction-oriented coordinate system (left) to OpenSim coordinate system (right).

Again, the data had to be converted from one coordinate system to another. Please note that in this specific case, the foot under analysis corresponds to the left-foot which, according to the acquisition reference frame, causes a rotation of 180° around the Y axis. So, the conversion from the force-plate reaction reference frame to the OpenSim reference frame had to be as followed:

$$\begin{cases} F_{\mathbf{x}^{"}} \Rightarrow -F_{\mathbf{y}'} \\ F_{\mathbf{y}^{"}} \Rightarrow F_{\mathbf{z}'} \\ F_{\mathbf{z}^{"}} \Rightarrow -F_{\mathbf{x}'} \end{cases} \begin{cases} M_{\mathbf{x}^{"}} \Rightarrow -M_{\mathbf{y}'} \\ M_{\mathbf{y}^{"}} \Rightarrow M_{\mathbf{z}'} \\ M_{\mathbf{z}^{"}} \Rightarrow -M_{\mathbf{x}'} \end{cases} \begin{cases} x^{"} \Rightarrow -y' \\ y^{"} \Rightarrow z' \\ z^{"} \Rightarrow -x' \end{cases}$$
(5.6)

Also, according to Figure 5.13 and Equation 5.5:

Force Plate 1
$$\Rightarrow$$

$$\begin{cases}
COP_{x^*} = \frac{0.508}{2} + COP_{y'}, \\
COP_{y^*} = -\frac{0.464}{2} + COP_{x^*}, \\
COP_{x^*} = -(0.1 + \frac{0.508}{2}) + COP_{y'}, \\
COP_{y^*} = -(0.1 + \frac{0.464}{2}) + COP_{x'}, \\
Force Plate 3 \Rightarrow \begin{cases}
COP_{x^*} = \frac{3*0.508}{2} + 0.1 + COP_{y'}, \\
COP_{y^*} = -(0.1 + \frac{0.464}{2}) + COP_{x'}, \\
COP_{y^*} = -(0.1 + \frac{0.464}{2}) + COP_{x'}, \\
\end{array}$$
(5.7)

After performing all the necessary changes, the values for the components of the COP and GRF were obtained according to the OpenSim reference frame (see Figure 5.16; Figure 5.17; Figure 5.18;

and Figure 5.19) and were in line with the expected values (Perry, 1992). To remove the residual noise from the data a Butterworth filter was applied with a cut-off frequency of 20Hz. Figure 5.16 to Figure 5.19 shows the graphics for the filtered data. To systematically perform these calculations some MatLab routines were used as well and, after calculating the components for the GRF, moments and COP coordinates, the *NaturalCubicSpline* function was applied in order to obtain the trajectories interpolation along the x, y and z axes individually as a function of time. OpenSim enables a function called *PrescribedForce* which prescribed these values to a body in the defined system. The GRFs were applied to the plantar module of the orthosis.

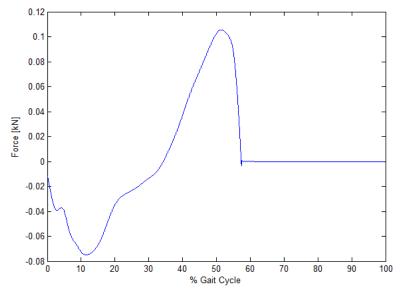


Figure 5. 16 – Ground Reaction Forces in the antero-posterior axis.

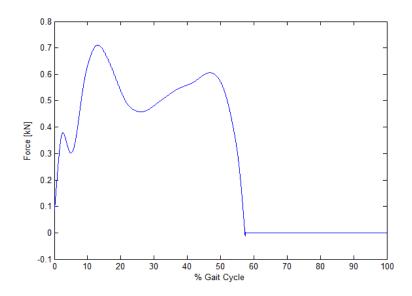


Figure 5. 17 – Ground Reaction Forces in the vertical y axis.

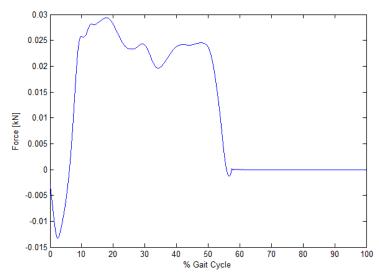


Figure 5. 18 – Ground Reaction Forces in the medial-lateral z axis.

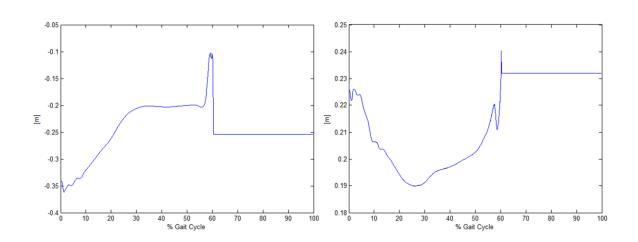


Figure 5. 19 - COP values in the antero-posterior axis (left) and medial-lateral axis (right). Please note that the vertical component of the COP is zero, at any instant.

5.8 Running the Simulation

After the simulation file is prepared it is necessary to run the simulation. The OpenSim model is saved into a *.osim file, which will allow to visualize the model in the OpenSim GUI. The motion file will be saved in a *.mot file that can be loaded in the OpenSim GUI and added to the model in order to visualize the model performing the prescribed motion. Also, a *.mot file will be created, resulting from the ForceReporter function, which records the Forces applied to the model during a simulation. To run the simulation, two different softwares were required: Cmake and Visual Studio C++.s

Cmake is an open-source build system that creates software build systems for a wide variety of platforms being, basically, a "makefile maker". It is used to control the software compilation process using simple platform and compiler independent configuration files, generating native makefiles and workspaces that can be used in the compiler environment of one's choice (Visual Studio, in this case). A simple CMake project will need only a single CMakeLists.txt control file and the source code. In this

case, a CMakeLists.txt was defined referring to the C++ code created. Visual C++ Studio is the development environment for creating Windows applications. It has tools for developing and debugging C++ code, especially code written for the Microsoft Windows API. This software will be necessary to build and compile the C++ code developed.

After running Cmake a *.sln file is generated. After launching Visual Studio, the *.sln file is loaded and it is possible to compile and run the program to create the files needed in the OpenSim GUI.

Chapter VI

Results

6.1 Computational Simulations

In this section, the results of several computational simulations are shown and discussed. The biomechanical simulation model developed was used to simulate two distinct situations. In the first situation, all the DOF of the lower limb sub-system were prescribed using the experimental kinematic and kinetic data of a normal gait acquired in the gait laboratory, as described in section 5.7. The DOF of the orthosis sub-system were left free, in order to analyze its response to the leg's movements and the contact forces generated. With this simulation it was intended to simulate the behavior of the orthosis prototype as a passive orthosis. Passive orthoses do not help in the movement of the limb, just immobilize or limit the activity of one or more joints due to a muscle imbalance and thereby correcting improper positioning of the limb.

For the second situation, no rotational angles were prescribed to the ankle's joint, allowing the foot to move free simulating the absence of muscle strength in the foot. Instead, the rotational angles used in the previous situation to prescribe the ankle's joint were prescribed to the orthosis joint, in order to correct the foot movement through the orthosis action. In this second simulation it was intended to simulate an active orthosis prototype, i.e., that assists the movement of the foot. Active AFOs are devices used to increase the ability of persons suffering from foot pathologies by augmenting power at the AFO joint.

The contact between the lower limb and the orthosis prototypes was defined through several pairs of contact, using the Elastic Foundation contact model (see Section 5.6).

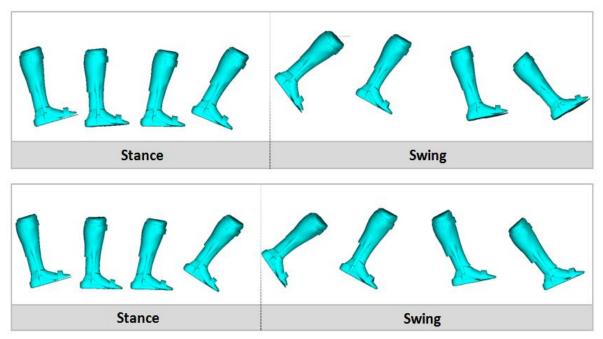


Figure 6. 1 - Simulations kinematics obtained for the two distinct situations. Top: lower limb DOF prescribed with experimental kinematic data and GRF applied to the plantar module of the orthosis. Bottom: leg DOF prescribed and ankle joint left free for rotational movement. Orthosis joint prescribed with the same kinematic as for ankle joint in the first situation. GRF also applied to the orthosis' plantar module.

All simulations were performed in a forward dynamic analysis perspective where some of the degrees of freedom of both sub-systems, depending on the situation, were prescribed. In the acquisition made in the laboratory, the Initial Contact of the left foot was chosen to be the first event. Figure 6.1 illustrates the kinematics obtained for both simulations. The observation of these two movements reveals that the kinematic is consistent with the normal gait movement described in Section 2.3.

The kinetic data used was the same for all the simulations and was always applied to the plantar module of the orthosis.

Ground reaction forces can be represented as a single vector that combines vertical, sagittal and coronal forces, whose slop is equivalent to the ratio of the vertical force to horizontal shear present (Perry, 1992). Figure 6.2 illustrates the GRF vector applied to the plantar module of the orthosis. The images were taken from OpenSim's GUI.

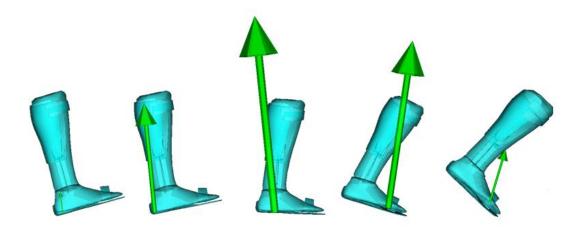


Figure 6. 2 - Ground reaction forces represented as a single vector that combines, simultaneously, vertical, sagittal and coronal forces.

OpenSim provides no information about the values of individual contact forces developed on each mesh polygon, allowing only knowing the values for the resultant contact forces for each time step of integration. In addition to this limitation, OpenSim also does not provide information about the application points for these resultant contact forces. This limitation of software represents a barrier in the analysis of the results.

Besides not being able to know the contact force distribution along the surfaces, which was the intended, it was not possible to infer about the resultant contact forces point of application, i.e., where the contact forces are being most applied, since OpenSim also does not provide this information. For this reason, in order to visualize these forces in OpenSim's GUI, it was chosen to represent the resultant contact forces on the bodies' center of mass, though this does not correspond to reality. The discussion of results will be based on these values, for each pair of contact established.

In order to compare the resultant contact forces values with the different MFT values tolerated by the lower limb, some critical points of analysis were determined and their approximate values for PPT and MFT established, based on Figure 3.8 and Table 3.1.

The location of points 1, 2, 3 and 4 (see Figure 6.3) correspond to the exact location of the points 2, 3, 7 and 8 in Figure 3.8, therefore the same values of PPT were assigned for these points: 545.5kPa, 588.1kPa, and 557.7kPa 416.6kPa respectively. For the PPT value of point 5 (see Figure 6.3), located at the dorsal foot, it was assigned the value of the nearest point in terms of location (point 1 in Figure 3.8): 281.7kPa. Point 6, located in the heel (see Figure 6.3), corresponds to a very sensitive area therefore, since there isn't an exact match to its location, the lowest PPT value of the highest sensibility group (see Table 3.1) was assumed: 281.7kPa. Similar, point 7, located in the plantar foot (see Figure 6.3), was considered a point of high sensibility, considering the lowest value of PPT of the highest sensibility group (see Table 3.1): 281.7kPa.

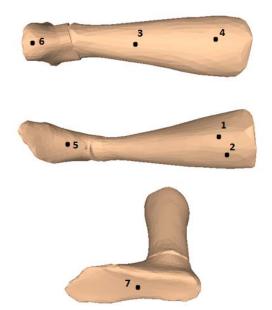


Figure 6. 3 – Critical points for analysis of PPT defined for the lower limb prototype.

In order to calculate the MFT, the surface areas of the orthosis prototype were obtained through SolidWorks software:

$$A_{Up Part} = 0.1105 \text{ m}^{2}$$

$$A_{Down Part} = 0.0315 \text{ m}^{2}$$

$$A_{Leg Strap} = 0.0105 \text{ m}^{2}$$

$$A_{Foot Strap} = 0.0062 \text{ m}^{2}$$
(7.1)

Based on the values of PPT considered by Belda-Lois et al. and the area of each surface, the values of MFT were calculated. These values correspond to the maximum load that each of the points may be subject, taking into account the areas of each element of the orthosis in contact with the lower limb. Table 6.1 illustrates the PPT and MFT values obtained for each defined point.

Body Part	Anatomical Point	PPT [kPa]	MFT [kN]	Orthosis surface in contact
Leg (anterior)	P1	545.5	51.95	Strap
Leg (anterior)	P2	588.1	56.01	Strap
Leg (posterior)	P3	557.7	5.05	Lateral Module
Leg (posterior)	P4	416.6	3.77	Lateral Module
Foot (dorsal)	P5	≈281,7	≈45.44	Strap
Foot (heel)	P6	≈281.7	≈8.94	Plantar Module
Foot (plantar)	P7	≈281.7	≈8.94	Plantar Module

Figure 6.4 shows the contact forces exerted by the lateral module of the orthosis on the leg for both simulations. The results show that contact occurs mostly during the stance period, i.e., approximately 60% of the gait cycle. For the swing period, since there are no forces applied to the orthosis neither to the lower limb and the orthosis is suspended on the lower limb during this phase, the contact forces are low and stable during the entire period.

Analyzing the magnitude of the forces between the lateral module of the orthosis and the lower limb for both simulations, it is possible to notice that the contact forces in the medial-lateral direction (z axis) are higher than the expected. These interface forces might be due to the application point of the GRF, to the 3D geometry of the models, or both simultaneously.

If the application point of the GRF is too deviated from the medial axis of the plantar module of the orthosis, the binary caused by these forces tend to rotate the orthosis causing high lateral contact forces between the lateral module of the orthosis and the lower limb, since there is no complacency of the orthosis.

A mismatch between the geometry of the two sub-systems will mean that when prescribing the experimental kinematic data, the lower limb will move and its rotation axis will misalign with the orthosis rotation axis. Because of the constraints imposed to the degrees of freedom of the ankle joint and the orthosis joint, the two 3D prototypes cannot accommodate to each other causing high contact forces between the geometries. If both are contributing for these elevated values, this means that the application point of the GRF forces is also causing misalign in both models geometry and therefore, the interface forces are high when in fact that does not happen in reality.

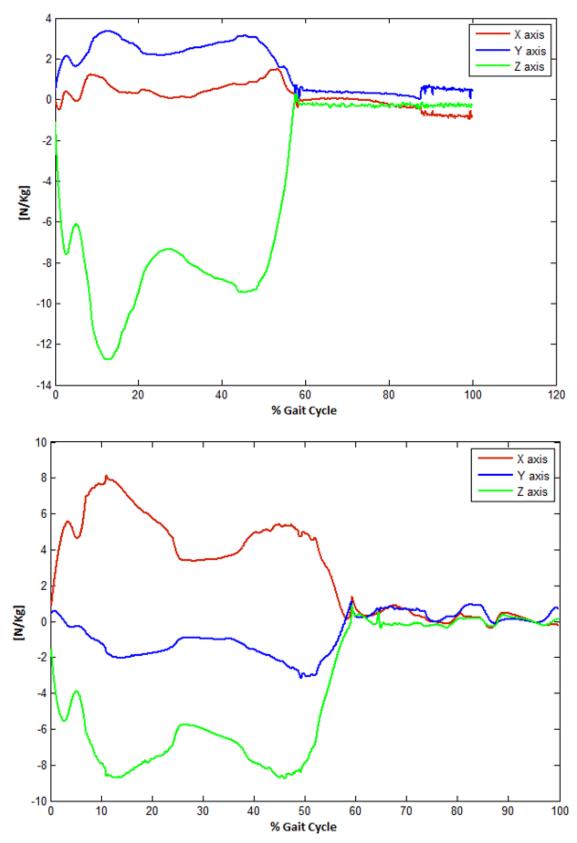


Figure 6. 4 – Contact forces between the leg and the lateral module of the orthosis (normalized by body mass). Top: results for the passive orthosis simulation; Bottom: results for the active orthosis simulation.

To study the origin of these high interface forces another simulation was performed to test these hypotheses. In this new simulation only the kinematic data was prescribed to the model, in order to see if the magnitude of the interface forces remains high even without the prescription of GRF. If so, one may conclude that the cause will be related to the model's geometries incompatibility, given the kinematic data. If not, then probably the problem is associated with the GRF and their application point.

The results of the new simulation are illustrated in figure 6.5. For the contact forces between the lateral module and the leg, in both situations (passive and active orthosis), it is clear that there was a decrease in the forces in the medial-lateral direction, as well as in the other directions, although there is still some high frequency oscillating movement.

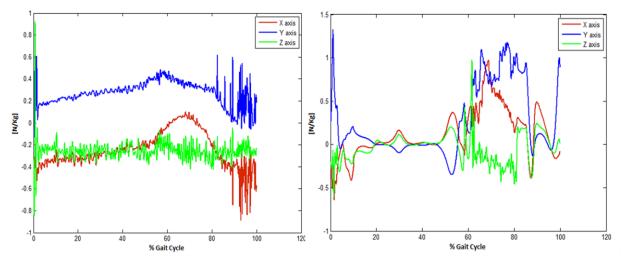


Figure 6. 5 - Contact forces between the leg and the lateral module of the orthosis (normalized by body mass). Left: results for the passive orthosis simulation with no kinetics prescribed; Right: results for the active orthosis simulation with no kinetics prescribed.

Figure 6.6 illustrates the contact forces between the plantar module and the foot for the passive and active orthosis simulation. Looking to the graphic, it is possible to recognize the pattern of the GRF in the vertical direction (applied to the plantar module of the orthosis) during the stance phase. In the progression direction (x axis) the interface forces are probably due to the GRF components in this direction. In the medial-lateral direction the oscillatory movement is almost nonexistent.

During the swing phase there is no external loads applied and the orthosis is suspended on the lower limb and therefore, the small interface forces obtained during this period are in agreement with the expected results.

Also for this case, the new simulation with no kinetics prescribed was performed, in order to study the influence of the GRF on the forces magnitude. Figure 6.7 illustrates the results obtained for this simulation in both situations (passive and active orthosis). The results show that also for this case, no significant contact forces occur during the entire movement since the foot is well accommodated to the orthosis and there is no forces applied to the plantar module of the orthosis, although there is a small increase in the forces in the x and y direction in the Terminal Swing phase, probably due to the extending movement of the knee which causes the sliding of the plantar module of the orthosis on the foot.

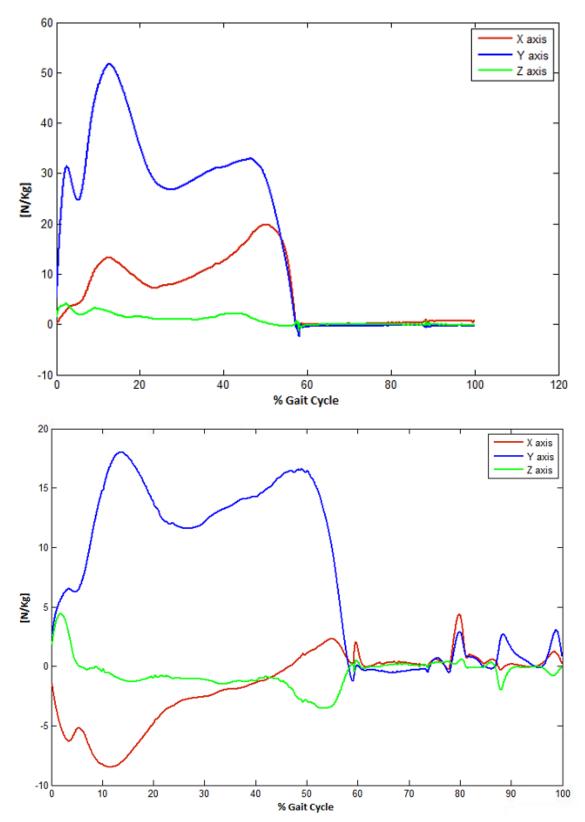


Figure 6. 6 - Contact forces between the foot and the plantar module of the orthosis (normalized by body mass). Top: results for the passive orthosis simulation; Bottom: results for the active orthosis simulation.

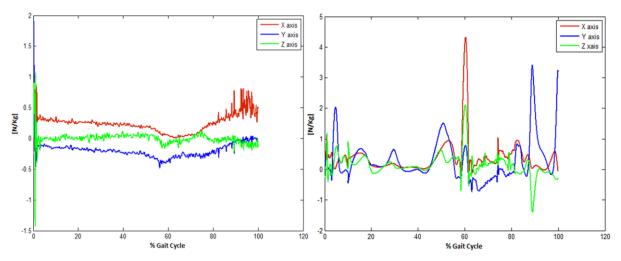


Figure 6. 7 - Contact forces between the foot and the plantar module of the orthosis (normalized by body mass). Left: results for the passive orthosis simulation with no kinetics prescribed; Right: results for the active orthosis simulation with no kinetics prescribed.

Through the results obtained it is possible to conclude that probably the application points of the GRF are causing high contact forces between the lateral module and the leg, which do not correspond to reality. This problem could be solved if the acquisition of experimental kinematic and kinetic data was performed by a subject with an orthosis instead of a barefoot subject, since the forces and centers of pressure recorded for a normal subject walking barefoot are different from the forces and centers of pressure recorded with a normal subject wearing an orthosis or a shoe.

The straps function, for every orthotic device, is adjusting the orthosis to the body preventing undesired movements of the orthosis relative to the body. This adjustment is called pre-tightening and represents a deformation of the skin tissue and the strap, resulting in interface forces between the surfaces. The pre-tightening is a very important parameter, since it is responsible for preventing relative movement between the surfaces that could cause skin irritation and lead to discomfort although, if the pre-tightening is excessive it will provoke high deformations on the skin tissue and consequently high interface forces that could also lead to discomfort.

In this model it was not possible to set a pre-tightening because this would imply to previously overlap the meshes of the 3D prototypes. Using OpenSim and the Elastic Foundation model, the calculations for 3D models with overlapping meshes would result in very high contact forces that would not correspond to reality. Instead of setting a pre-tightening, the adjustment of the straps mesh and the lower limb mesh was made as tight as possible. Although this previous adjustment, a small gap between the straps and the lower limb was left, in order to avoid the overlapping. Ideally this would never happen because the straps are usually made of an elastic and adjustable material. Even if a pre-tightening was defined between the straps and the lower limb since the orthosis is also not completely adjusted to the leg. This issue is one of the major problems for no-customizable orthotic devices, and is one of the main reasons leading to discomfort in AFOs design.

For this model, the straps behave like rigid and undeformable bodies, although currently they are usually made of deformable materials. Therefore, this rigid behavior might cause an increase of magnitude of the interface forces obtained.

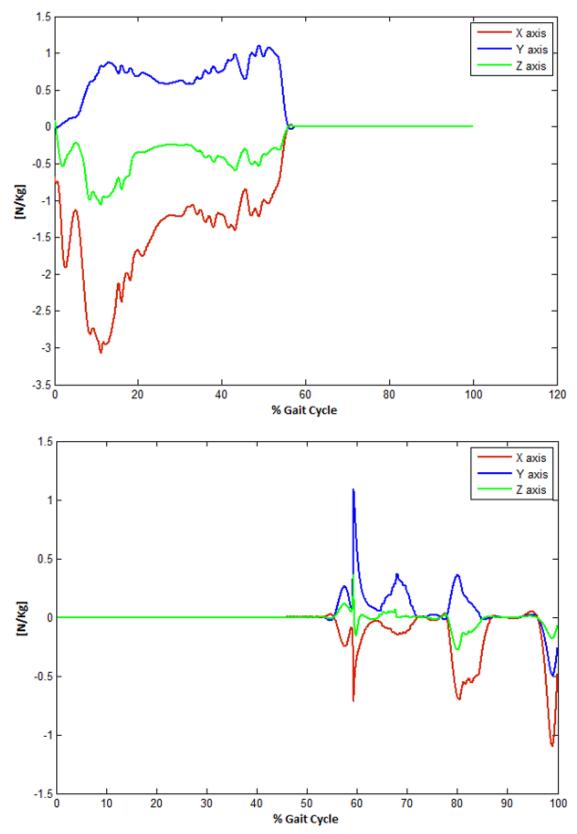


Figure 6.8 - Contact forces between the leg and the strap (normalized by body mass). Top: results for the passive orthosis simulation; Bottom: results for the active orthosis simulation.

Figure 6.8 illustrate the results obtained for the strap adjusting the orthosis to the leg in both situations (passive and active orthosis). Analyzing the graphic in Figure 6.8 for the passive orthosis case it is possible to visualize that the most relevant forces occur during the stance period, with a peak in the weight acceptance phase. The oscillatory movements in the vertical and medial-lateral directions are caused by the relative movement between surfaces, which could be easily corrected if a better mesh adjustment could be made. During the swing phase the results suggest that there is no contact between the strap and the leg, probably due to the absence of pre-tightening between them.

For the active orthosis case, there is a higher oscillation movement between the orthosis and the leg during the swing phase, caused by the ankle joint instability and the inability of the ankle joint to keep the neutral position, tending to flex the foot.

Figure 6.9 represents the contact forces for the foot strap, in both situations. It is possible to see that for the case of simulation of a passive orthosis the interface forces between the foot and the strap follows the pattern of the forces between the plantar module and the foot, although in negative direction. During the swing phase there were no interface forces between the straps and the lower limb, probably due to the lack of pre-tightening.

For the active orthosis, there is a peak coincident with the Pre-swing phase which might also be caused by the ankle joint instability. These results suggest that the normal kinematic data prescribed to the orthosis might not be enough for it to control the foot during the gait movement although, in practice, the usage of shoes help the foot to accommodate the orthosis and also helps the orthosis to stabilize the foot movement.

For both simulations the most significant contact forces occur during the weight acceptance/ onset of mid stance phase. For the plantar module and the foot strap, the most significant forces occur in the vertical axis and followed the GRF pattern due to the kinetic prescription of GRF applied to the plantar module of the orthosis.

In terms of comfort/discomfort of the subject, the maximum force values obtained were compared to the MFT values of table 6.1. All contact forces developed are below the MFT values of the corresponding critical points (see Table 6.2). For the active orthosis, the contact forces developed were significantly higher. This is due to the fact that the work necessary for the orthosis to control the leg is higher than the work done by the leg to control the orthosis, since the orthosis modules are much lighter than the lower limb.

Although these results suggest that the forces developed by the orthosis prototype are not enough to cause discomfort, the results showed some high frequency oscillating movements occurring that could lead to skin irritation and to the patient's discomfort. These oscillating movements between the orthosis and the lower limb might be suppressed by the proper adjustment and pre-tightening of the straps and also by the orthosis proper design and subject customization. Please note that the dissipation coefficient considered for these simulations was 0.9 in a scale from 0 to 1.

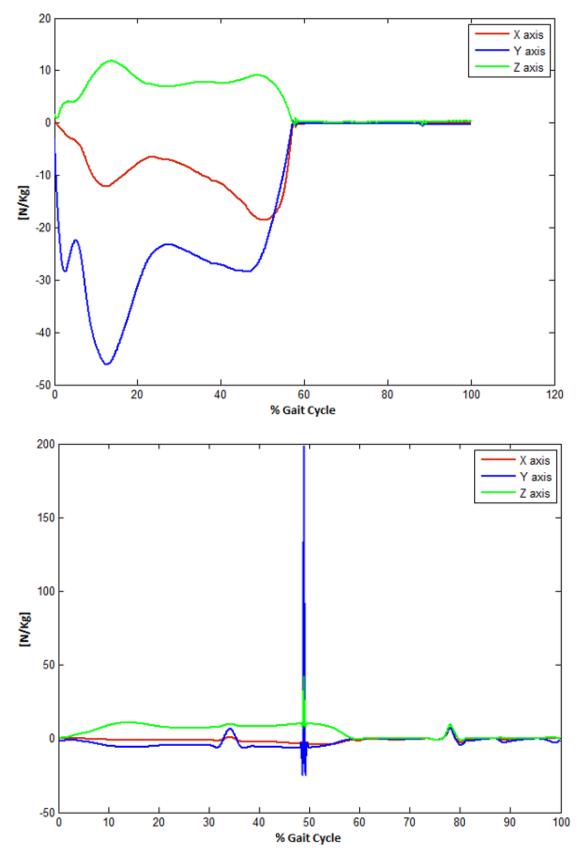


Figure 6.9 - Contact forces between the foot and the strap (normalized by body mass). Top: results for the passive orthosis simulation; Bottom: results for the active orthosis simulation.

Body Part	MFT [N/Kg]	Passive Orthosis Maximum Force [N/Kg]	Active Orthosis Maximum Force [N/Kg]	Orthosis part in contact	
	721 52 (01)	x axis: 3	x axis: 1.1		
Leg (anterior)	721.53 (P1) 777.92 (P2)	y axis: 1 z axis: 1	y axis: 1.1	Leg Strap	
			z axis: 0.4		
	or) 70.14 (P3) 52.36 (P4)	x axis: 1.5	x axis: 8		
Leg (posterior)		y axis: 3.5	y axis: 3	Lateral Module	
		z axis: 13	z axis: 9		
	l) 631.11 (P5)	x axis: 20	x axis: 90		
Foot (dorsal)		y axis: 45	y axis: 200	Foot Strap	
		z axis: 12	z axis: 43		
	neel) 124.17 (P6) 124.17 (P7)	x axis: 20	x axis: 8		
Foot (heel)		y axis: 55	y axis: 18	Plantar Module	
		z axis: 4	z axis: 4.5		

Table 6. 2 – Comparison of the contact forces maximum values with the MFT values established

Chapter VII

Conclusions and Future Developments

7.1 Conclusions

Ankle foot orthoses design and materials have suffered a tremendous evolution since its first appearance. AFOs are prescribed for several conditions like stroke, cerebral palsy, spina bifida, multiple sclerosis, paraplegia, polio, ankle and foot deformity or fractures. Therefore, there are a variety of ankle foot orthoses available, depending on the diagnosis and physical needs of the individual.

Ankle foot orthosis design can and should be altered to save weight, improve functional properties, be more suitable and patient customized, since all patients differ in terms of anthropometric features.

Researchers begin to apply engineering methodologies and techniques in the manufacture of orthoses, as opposed to almost artisan manufacturing techniques previously used. However, most of the research work has not taken into account the patient/orthotic device interface, although orthoses can be highly customized through the incorporation of surface pressure measurement analysis into the design process.

There is little information on this subject, and each case is unique since all patients respond differently to each orthotic devices, either because of different anthropometric features, because of the orthosis design and material used or because they have greater or no sensibility at all, depending on the pathology. An ankle-foot orthosis should provide the patient the ability to recover his biological function of the lower limb, without experiencing discomfort. This issue is directly related with the interface forces developed in the patient/orthotic device interface.

The main objective of this work was to develop a simulation model to analyze the contact forces developed in the patient/orthotic device interface, prescribing experimental kinematic and kinetic data of a normal gait stride. To achieve this goal, several subjects were addressed.

Chapter II resumed the terminology adopted in this work to describe the non-pathological human gait and the most common analyses used in the study of the same. Chapter III is an overview on types of lower limb orthoses most commonly used nowadays. The manufacturing methods and materials used in their manufacturing are approached. In addition, a study about the tolerance areas in the lower limb and other about the Spatial Summation Theory are presented and described, in the end of the chapter the pain pressure thresholds for some critical points in the lower limb are established.

Chapter IV briefly introduced OpenSim, and Simbody. The mechanical concepts and multibody dynamic formulation, used to define the multibody system, were presented. Chapter IV also described the contact models available within Simbody, namely the Elastic Foundation contact model used to define contact between the prototypes' interfaces.

Chapter V approached all the methods and techniques used to develop the simulation model. As a starting point, was chosen to use a prototype of a human leg and foot anatomy, acquired by 3D scanning and a prototype of an articulated AFO, modeled through CAD with the SolidWorks software. From these two prototypes some changes were made, like creating two distinct geometries to represent the leg and the foot separately, instead of keeping the prototype as a single geometry, since it was necessary to create an articulated model to represent the ankle articulation. In addition,

two more geometries were developed and added to the orthosis prototype: two straps, created to adjust the orthosis to the leg and foot prototype. The final multibody system was defined by six rigid bodies: the lower limb sub-system composed of one leg and one foot, and the orthosis sub-system composed of the lateral module, the plantar module and two straps in each module.

Still in Chapter V, the calculations used to define the center of mass and the principal moments of inertia are described. OpenSim do not allow the visualization of the bodies' center of mass, does not calculate moments of inertia or allows visualizing the local reference frame for each body. This leads to the necessity to use different software besides OpenSim, like Paraview and SolidWorks, to perform these calculations. Hence, the process for calculating these parameters revealed ambiguous and susceptible to error. The multibody structure is presented, describing the mobilizers used to connect all rigid bodies and the implementation of the Elastic foundation contact model is also presented. Finally, the calculations required to treat the experimental kinematic and kinetic data are given in detail.

Two distinct situations were analyzed in this work: simulation of a passive AFO that do not help in the movement of the limb and simulation of an active AFO, which assists the movement of the foot when its ability to perform flexion and dorsiflexion movements is reduced.

The analyzes of the kinematics obtained for both simulations showed that these were similar, meaning that the Elastic Foundation contact model implemented was efficiently enough to allow the orthosis prototype to drive the foot during the gait cycle, increasing its biological function, without developing forces that exceed the limits of MFT.

The numerical results obtained showed that all the contact forces developed for both simulations were below the MFT values of the corresponding critical points set, meaning that this orthosis could be used comfortably, since the contact forces applied to the leg and foot would not exceed the comfort threshold forces established.

Although none of the contact forces obtained in the results exceed the MFT limits, some high medial-lateral forces were developed between the lateral module of the orthosis and the leg, concluding that the points of application of the GRF in the plantar module of the orthosis were at the origin of these forces. This problem can be solved easily, by performing the acquisition of experimental kinematic and kinetic data with a subject using an orthosis instead of being barefoot, in order to obtain the correct force values and centers of pressure.

Besides these lateral forces developed, there were also some interface forces resulting from the oscillating movement of the orthosis. These oscillation movements are the major reason for discomfort felt by the patients and could be removed if the proper adjustment of the orthosis and the lower limb could be made. The proper pre-tightening of the straps would help to stabilize the orthosis oscillating movements, although in reality these movements occur if the AFO could is not customizable to the shape of the lower limb of the patient.

An oscillation increase is verified in the simulation of the active orthosis during the swing phase, suggesting that the orthosis is not controlling the foot completely. This in practice is attenuated by the use of shoes, since the foot and the orthosis are accommodated inside the same which helps the orthosis to stabilize the foot movement.

The obtained results show that the simulation model is sensitive to the mesh geometries of both 3D models and their anthropometric features. The model is also sensitive to the orthosis characteristics in terms of the general adjustment between the orthosis and the lower limb and also by the straps position and pre-tightening. The contact forces developed are also influenced by the properties of the surfaces in contact.

This simulation model has the advantage of easily change all these parameters, in order to study their influence on the contact forces developed between the prototypes interface.

7.2 Future Developments

In this work, many of the limitations that arise in the development of both prototypes and analysis of results were due to limitations within the software itself. The code on which the OpenSim software relies is being tested, analyzed and improved and OpenSim provides each user the opportunity to collaborate. Users can modify the code, so that it matches their needs and applications, and are encouraged to share these changes as contributions to the development of the software. This, along with the opportunity to suggest to the OpenSim developers community new features, brings to this work the possibility to evolve in the future.

Despite all the advantages that arise with the use of OpenSim software, it is necessary to develop new analysis tools, as well as improving existing ones. Specifying to this work, an analysis tool enabling more detailed information on the forces resulting from the contact model established is crucial to a better understanding of patients/orthotic device interface. It is important that one can access the values of individual forces developed on each mesh polygon (rigid body), and not just the resultant of those forces. Consequently, knowing their exact localization is essential to infer about the forces distribution and where the highest values occur. In addition to these analysis tools, the development of new visualization tools will surely greatly improve the study and analysis of pressure distribution, as it allows the user to readily see where and how they are being applied within the model.

Still about the visualization tools, would be of great importance that one could visualize the local fixed reference frame of each individual body as well as the localization of its center of mass, in the OpenSim GUI. Currently, the need to use distinct software in order to define these characteristics (see Section 5.3 and 5.4), makes this an ambiguous process, subject to error by the user.

For the simulation model developed and within its capabilities, future research should focus more on tests for pathological and non-pathological gaits, with one or more consecutive strides. Future studies, in which simulations of many subjects are conducted, are also needed to determine if general principles for orthoses topology optimization can be clarified from these simulations results. In addition, the potential of using subject-specific simulations to better understand the causes of discomfort on AFOs should be explored, as well as the possibility to provide specific and relevant insights in this field in order to improve orthoses efficiency for individuals with movement disorders.

Because simulations include assumptions and approximations, it is important to perform laboratory experiments, characterizing the effects of topology and pathology on orthoses efficiency, compare experimental data with the simulations results and to test the assumptions made.

A major challenge in improving the simulation model developed is to create a general human model, making it available so one could simplify it to solve a particular issue or biomechanical problem. Consequently, new possibilities would emerge like the use of different types of orthoses. In addition, it would be possible to simulate whole-body movements such as walking or running.

All the studies suggested are possible to perform within the simulation model developed, although it may require more development both of the software used and the model itself. The validation of results applied to different problems is also essential to proceed with the development of this simulation model, since the results in this work were obtained for one acquisition only.

Nevertheless, this work provides a platform on which it is possible to generate and analyze 3D simulations of many subjects providing new research opportunities and an advance in biomechanical simulation. Also it can be the basis for the development of optimization software that allows analysing and optimizing the orthoses topology with basis on different features and pathologies.

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